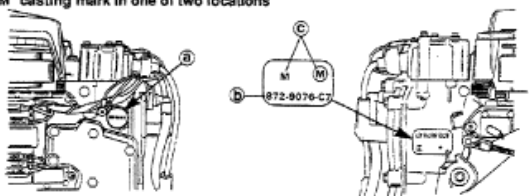


NOTE: Pistons and Piston Rings not available for engines S/N OD116956 thru OD117955. Order Powerhead Assembly Complete (P/N 822261A92). Refer to identification drawing below. Outboards within this S/N Group are also identified by:
 A) Blue anodized serial number plug.
 B) Cylinder Block casting part number 872-9076-C7
 C) "M" casting mark in one of two locations



21819

Parts List

| Ref | Class | Part | Description | Qty | Comment | Footnote |
|-----|-------|-----------|-------------------------------|-----|----------------------------|----------|
| 1A | 258 | 8274A | FLYWHEEL ASSEMBLY (DESIGN II) | 1 | | |
| 1 | 258 | 818354A | FLYWHEEL (DESIGN II) | 1 | | |
| 2 | 10 | 97359A | SCREW ASSEMBLY, FLYWHEEL | 1 | | |
| 3 | 21 | 86496 | WASHER, FLYWHEEL SCREW | 1 | | |
| 4 | 43 | 99301 | RING GEAR, FLYWHEEL -ELECTR | 1 | | |
| 5 | 10 | 40039106 | SCREW, (M5 x 13), RING GEAR T | 4 | | |
| 6 | 464 | 8978A | CRANKSHAFT ASSEMBLY | 1 | | 5 |
| 7 | | 822445A | WEAR SLEEVE | 1 | | 2,5 |
| 8 | 26 | 85107 | OIL SEAL, CRANKSHAFT - LOWE | 1 | | 5 |
| 9 | 31 | 85113 | ROLLER BEARING, LOWER | 1 | | 5 |
| 10 | 31 | 85114 | ROLLER BEARING, UPPER | 1 | | 5 |
| 11 | 26 | 85974 | OIL SEAL, CRANKSHAFT-UPPER | 1 | | 5 |
| 12 | | 86992A | BEARING ASSEMBLY, CENTER M | 1 | | 5 |
| 13 | 28 | 20094 | KEY, Woodruff, FLYWHEEL DRIVE | 1 | | |
| 14 | 767 | 9104A17 | PISTON AND PIN ASSEMBLY | 2 | (See Note) | 5 |
| 15 | 40 | 47276 | LOCK RING, PISTON PIN | 4 | (See Note) | 5 |
| 16 | 39 | 17286A12 | PISTON RING ASSEMBLY | 1 | (See Note) | 5 |
| 17 | 630 | 8835A | CONNECTING ROD ASSEMBLY | 2 | | 5 |
| 18 | 29 | 98295 | NEEDLE BEARING, PISTON EN | 54 | | 5 |
| 19 | | 42025 | BEARING, LOCATING - NEEDLE | 4 | | 5 |
| 20 | 31 | 41620A | ROLLER BEARING ASSEMBLY | 2 | | 5 |
| 21 | 10 | 40082 | SCREW, (M6 x 25) (METRIC TH | 4 | | |
| 21 | 10 | F1012 | SCREW (STANDARD THREAD) | 4 | | 5 |
| - | | 90885A88 | POWERHEAD ASSEMBLY, COMF | 1 | | |
| - | | 822261A92 | POWERHEAD ASSEMBLY | 1 | SN# OD116956 THRU OD117955 | |
| - | 27 | 41499A87 | GASKET SET | 1 | | |