



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	872	8196A 3	BLOCK/CRANKCASE ASS	1	UNITED STATES 6043400 AND I	
1	872	8501A 2	BLOCK/CRANKCASE ASS	1	UNITED STATES 6043401 AND I	
2	17	85171	DOWEL PIN, CYLINDER BLOCK	3		
3	22	71191	ELBOW,BLEED HOSE (45)	2		
4	32	60580 78	HOSE, BLEED (12-1/4")	2		
5	16	88929	STUD, CARBURETOR	2		
6	10	40001209	SCREW, CRANKCASE TO CYLIND	6		
7	27	92331	GASKET, EXHAUST MANIFOLD	1		5
8		92329	EXHAUST MANIFOLD	1		
9	27	92332	GASKET, EXHAUST COVER	1		5
10		92330	COVER, EXHAUST	1		
11	10	40003 33	SCREW	1	EXHAUST COVER TO CYLINDER	
12		92349	COVER, TRANSFER PORT	2		
13	25	30503	"O" RING, TRANSFER PORT COV	2		5
14	10	40057107	SCREW, COVER TO CYLINDER B	4		
15	1028	7415	COVER, CYLINDER BLOCK	1	USE WITH 25MM SCREWS	
16	10	40003 30	SCREW, COVER ATTACHING (25	6	USE WITH 25MM SCREWS	
15	1028	8283A 1	COVER ASSEMBLY, CYLINDER B	1	USE WITH 30MM SCREWS	
16	10	40003 31	SCREW, COVER ATTACHING (30	6	USE WITH 30MM SCREWS	
17	27	86389	GASKET, CYLINDER BLOCK COV	1		5
18	22	25885	ELBOW, TELL TALE HOSE	1		
19	32	34395A 1	HOSE, TELL TALE (8")	1		
20	22	94848	FITTING, TELL TALE HOSE - BOT	1		
21		92351	COVER, TRANSFER PORT	2		
22	25	86391	"O" RING, TRANSFER PORT COV	2		5
23	10	40057107	SCREW, COVER TO CYLINDER B	6		
23	10	40057107	SCREW, COVER TO CYLINDER B	6		
24		92350	COVER, TRANSFER PORT	2		
25	25	33465	"O" RING, TRANSFER PORT COV	2		5
26	10	40057107	SCREW, COVER TO CYLINDER B	4		
27		90786	REED BLOCK	1		
28		85977	SEAL, REED BLOCK - RUBBER	1		
29	27	85978	GASKET, REED BLOCK	1		5
30	34	90791	REED	2		
31	34	89793	REED STOP	2		
32	10	40057 85	SCREW, REED ATTACHING (10M	4		
33	27	85979	GASKET, ADAPTOR PLATE	1		5
34		90785	PLATE, ADAPTOR - CARBURETO	1		
35	10	40057108	SCREW, PLATE TO REED BLOCK	3		
36	11	40021 3	NUT, CARBURETOR STUD	2		
37	22	66759	FITTING, ADAPTOR PLATE, BLE	2		