



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	852	6687A	CYLINDER BLOCK AND CRANKC	1	
2	1134	3197A	END CAP ASSEMBLY	1	
3	26	29476	OIL SEAL, END CAP	1	
4	25	47254	"O" RING	1	4
5	15	47248A	SHIM, END CAP TO CRANKCASE	AR	
6	10	69034	SCREW, END CAP MOUNTING	4	
7	1148	5410A	END CAP ASSEMBLY, LOWER	1	
9	26	29476	OIL SEAL, END CAP	2	
10	25	32546	"O" RING, END CAP	1	4
11	15	20085A	SHIM, END CAP TO CRANKCASE	AR	
12	10	69034	SCREW, END CAP MOUNTING (1	3	
13		71808	COVER, WATER JACKET - CYLIN	1	
14	27	72142	GASKET, WATER JACKET COVER	1	4
15	10	53167	SCREW, WATER JACKET COVER	23	
16	12	70132	WASHER, WATER JACKET COVER	23	
17	27	72507	GASKET, CYLINDER BLOCK TO E	1	4
18		75778	PLATE, BAFFLE - EXHAUST MAN	1	
19	27	72509	GASKET, BAFFLE PLATE TO EXH	1	4
20		79019	COVER, EXHAUST MANIFOLD	1	
21	10	53576	SCREW, MANIFOLD COVER MOUN	24	
22	22	32802	PLUG, PIPE - EXHAUST MANIFOL	1	
23	1023	5070	COVER, CYLINDER BLOCK	1	
24	27	72506	GASKET, CYLINDER BLOCK COV	1	4
25	10	69100	SCREW, COVER MOUNTING (1")	16	
27	22	68307	PLUG, PIPE - CYLINDER BLOCK C	1	
28		37440	BRACKET, MOUNT SUPPORT - C	1	
29	10	24234	SCREW, BRACKET TO CYLINDER	1	
30		62301	COVER, TRANSFER PORT (TOP)	2	
30		66094	COVER, TRANSFER PORT (BOT)	1	
31	27	64941	GASKET, TRANSFER PORT COVER	1	4
32	10	69100	SCREW, TRANSFER PORT COVER	16	
32	10	28636	SCREW, TRANSFER PORT COVER	11	
33		76367	POINTER, TIMING	1	
34	10	28636	SCREW, TIMING POINTER ATTA	1	
35	12	35462	WASHER, TIMING POINTER SCR	1	
36		46933A	GROUND STRAP ASSEMBLY, EX	2	
37	10	62568	SCREW, GROUND STRAP ATTA	2	