



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	852	7739A 3	CYLINDER BLOCK AND CRANKC	1	
2	1161	5940A 2	END CAP ASSEMBLY	1	
3	26	29476	OIL SEAL, END CAP	1	
4	25	47254	"O" RING	1	6
5	15	73644A 1	SHIM, END CAP TO CRANKCASE	AR	4
6	10	73169	SCREW, END CAP MOUNTING (1	4	
7	1148	5410A 1	END CAP ASSEMBLY, LOWER	1	
9	26	29476	OIL SEAL, END CAP	2	
10	25	32546	"O" RING, END CAP	1	6
11	15	20085A 1	SHIM, END CAP TO CRANKCASE	AR	4
12	10	69034	SCREW, END CAP MOUNTING (1	3	
13		71808	COVER, WATER JACKET - CYLIN	1	
14	27	72142	GASKET, WATER JACKET COVER	1	6
15	10	53167	SCREW	23	WATER JACKET COVER TO CYL
16	12	70132	WASHER	23	WATER JACKET COVER FASTEN
17	27	72507	GASKET, CYLINDER BLOCK TO E	1	6
18		75778	PLATE, BAFFEL - EXHAUST MAN	1	
19	27	72509	GASKET	1	BAFFLE PLATE TO EXHAUST M 6
20		86316	COVER, EXHAUST MANIFOLD	1	
21	10	53576	SCREW, MANIFOLD COVER MOL	24	
23	1023	5070	COVER, CYLINDER BLOCK	1	
24	27	72506	GASKET, CYLINDER BLOCK COV	1	6
25	10	69100	SCREW, COVER MOUNTING (1")	16	
27	22	68307	PLUG, PIPE - CYLINDER BLOCK	1	
28		37440	BRACKET, MOUNT SUPPORT - C	1	
29	10	24234	SCREW, BRACKET TO CYLINDEF	1	
30		87872	COVER, TRANSFER PORT	3	
31	27	85653	GASKET, TRANSFER PORT COV	1	6
32	10	28636	SCREW, TRANSFER PORT COVE	24	
33		46933A 3	GROUND STRAP ASSEMBLY	2	CYLINDER BLOCK COVER
34	10	62568	SCREW, GROUND STRAP ATTACH	2	
-	27	85653A79	GASKET SET		