



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	824	1498A 3	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	1,1,1,1		
1	830	1405A 3	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	1,1,1,1		
1	830	1966A 2	CYLINDER BLOCK AND CRANKCASE ASSEMBLY	1,1,1,1		
2	16	20990	STUD, CYLINDER BLOCK TO D	2,2,2,2		
3	16	25734	STUD, CYLINDER BLOCK TO D	2,2,2,2		
4	16	20956	STUD, CRANKCASE TO DRIVE	2,2,2,2		
5	16	20074	STUD, CRANKCASE TO CARBU	2,2,2,2		
5	16	23740	STUD, CRANKCASE TO CRANK	2,2,2,2		
6	17	23784	DOWEL PIN, CRANKCASE TO C	2,2,2,2		
7	21	27146A 1	CHECK VALVE ASSEMBLY, CRANKCASE	1,1,1,1		
8	19	20011	WELCH PLUG, CRANKCASE COVER	1,1,1,1		
9	1123	1196A 2	CRANKCASE TOP ASSEMBLY	1,1,1,1		
10	30	20464	BEARING, BALL - CRANKCASE	1,1,1,1		
11	15	20514A 1	SHIM, BALL BEARING TO CRANKCASE	OPT,01		
12	31	20594	BEARING, ROLLER - CRANKCASE	1,1,1,1		
13	26	20530	OIL SEAL, CRANKCASE (UPPER)	1,1,1,1		
14	25	31932	"O" RING, CRANKCASE (UPPER)	1,1,1,1		
15	15	26931	SHIM, SPACER TO CRANKCASE	1,1,1,1		
16	23	26563	SPACER, HOLD DOWN RING TO CRANKCASE	1,1,1,1		
17		29799	RING, MAGNETO HOLD DOWN	1,1,1,1		
18	10	28802	SCREW, HOLD DOWN RING TO CRANKCASE	4,4,4,4		
19	30	20464	BEARING, BALL - CRANKCASE (LOWER)	1,1,1,1		
20	26	20465	OIL SEAL, CRANKCASE (LOWER)	2,2,2,2		
21	23	29736	SLEEVE, PROTECTOR - CRANKCASE	1,1,1,1		
22	25	29845	"O" RING, CRANKSHAFT PROTECTOR	1,1,1,1		
23	27	28085	GASKET, CYLINDER BLOCK TO CRANKCASE	1,1,1,1		
24		28086	PLATE, BAFFLE - EXHAUST MANIFOLD	1,1,1,1		
25	27	28090	GASKET, BAFFLE PLATE TO MANIFOLD	1,1,1,1		
26		28074	COVER, EXHAUST MANIFOLD	1,1,1,1		
27	10	28636	SCREW, MANIFOLD COVER TO CRANKCASE	6,6,6,6		
28	10	28635	SCREW, MANIFOLD COVER TO CRANKCASE	1,1,1,1		
29		30212	TERMINAL BLOCK, EXHAUST MANIFOLD	1,1,1,1		
30	10	28192	SCREW, TERMINAL BLOCK TO EXHAUST MANIFOLD	2,2,2,2		
31	10	30663	SCREW, SHORTING SWITCH LEAD	2,2,2,2		
31	10	30009	SCREW, SHORTING SWITCH LEAD	2,2,2,2		
32	54	24836	CLIP, SHORTING SWITCH LEAD	2,2,2,2		
33		22789	"D" WASHER, SHORTING SWITCH LEAD	2,2,2,2		
34	10	31206	SCREW, SHORTING SWITCH LEAD	2,2,2,2		
34	10	30009	SCREW, SHORTING SWITCH LEAD	2,2,2,2		
35	27	26173	GASKET, CYLINDER BLOCK COVER	1,1,1,1		
36	1009	1200	COVER, CYLINDER BLOCK	1,1,1,1		