



2002

| Parts List | | | | | | |
|------------|-------|-----------|------------------------------------|-----|------------------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 17 | 843373 | PIN, Dowel, Flywheel Housing Lock | 2 | | 4 |
| 2 | 19 | 34270 | EXPANSION PLUG, (.625 Diamet | 8 | | 4 |
| 3 | 22 | 48340 | PLUG, (.250-18 x .41), Oil Galley | 4 | | 4 |
| 4 | 22 | 72640 | PLUG, Expansion, Camshaft Bearin | 1 | | 4 |
| 5 | 16 | 14827 | STUD, (.250-20 x 2.180) | 2 | | 4 |
| 6 | 27 | 881715 | GASKET, Crankshaft Oil Seal Hous | 1 | | 2,4 |
| 7 | | 852940 | HOUSING ASSEMBLY, With Studs | 1 | | 4 |
| 8 | 26 | 852941 | SEAL, Crankshaft Oil | 1 | | 2,4 |
| 9 | 16 | 11989 | STUD, (.312-18 x 1.6718) | 2 | | 4 |
| 10 | 11 | 816730 | NUT, (.250-20) | 1 | | 4 |
| 11 | 10 | 14242 | BOLT, (.250-20 x .875) | 2 | | 4 |
| 12 | 10 | 14243 | BOLT, (.250-20 x 1.750) | 1 | | 4 |
| 13 | 11 | 11971 | NUT, (.312-18) | 2 | | 4 |
| 14 | 17 | 14263 | PIN, Dowel, Oil Seal Housing Local | 1 | | 4 |
| 15 | | 818718A 4 | COVER ASSEMBLY | 1 | | |
| 16 | 27 | 86015 | GASKET | 1 | | |
| 17 | 222 | 9520 | FLYWHEEL | 1 | | 4 |
| 18 | 17 | 43504 | PIN, Dowel (.250), Flywheel | 2 | | 4 |
| 19 | 10 | 845757 | SCREW, (.437-20 x 1.00) | 6 | | 4 |
| 20 | | 93920 1 | PLATE, Cover | 1 | | |
| 21 | 10 | 92913 | SCREW, (.437-14 x .750) | 2 | | |
| 22 | 13 | 35048 | LOCKWASHER, (.375) | A/R | | |
| 23 | | 47608A 1 | DRIVE PLATE | 1 | (71C/72C Inline) | |
| 24 | 10 | 35091 | SCREW, (.375-16 x 1.00) | 3 | | |
| 25 | | 814309A 1 | HOUSING ASSEMBLY, Flywheel | 1 | | |
| 26 | 19 | 12304 | PLUG, Timing Window | 1 | | |
| 27 | 19 | 38606 | PLUG | 1 | | |
| 28 | 10 | 47277 | SCREW, (.312-24 x .750) | 1 | | |
| 28 | 10 | 34353 | SCREW, (.375-16 x 1.00) | 1 | | |
| 28 | 10 | 37612 | SCREW, (.375-16 x 1.250) | 2 | | |
| 28 | 10 | 47688 | SCREW, (.375-16 x 2.750) | 2 | | |
| 29 | 13 | 40024 7 | LOCKWASHER, (M8) | 1 | | |
| 30 | 16 | 861316 | STUD | 2 | | |
| 31 | 11 | 826711 12 | NUT, (.375-16) | 2 | | |
| 32 | 10 | 98253 | SCREW, (.250-20 x .500) | 5 | | |
| 33 | 13 | 26992 | LOCKWASHER, (.250) | 5 | | |
| 34 | 13 | 32993 | LOCKWASHER, (.437) | 2 | | |
| - | | 864652A01 | LONGBLOCK | 1 | | |
| - | 27 | 861246A98 | GASKET SET, Engine Overhaul | 1 | | |