



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		54394A	GIMBAL RING ASSEMBLY	1		
2	26	54927	OIL SEAL, GIMBAL RING	2		
3	31	54928	ROLLER BEARING, GIMBAL RING	1		
4	22	23612	FITTING GREASE-GIMBAL RING	1		
5		29359	LUBRICAP, GIMBAL RING GREASE	1		
6	23	54002	BUSHING, GIMBAL RING (HINGE)	2		
7	12	54019	WASHER, ANTI-GALLING-BELL HO	2		
8	17	54003	PIN, HINGE-GIMBAL RING TO HO	2		
8	17	59812	PIN, HINGE-GIMBAL RING TO HO	2		
9	10	45833	SCREW, UPPER SWIVEL SHAFT	1		
10	12	20546	WASHER, UPPER SWIVEL SHAF	1		
11		56683A	SWITCH ASSEMBLY, TRIM LIMIT	1		
12		56683A	SENDER ASSEMBLY, TRIM INDIC	1		
13	10	37978	SCREW, TRIM SENDER AND SW	4		
14	13	26996	LOCKWASHER, TRIM SENDER A	4		
15		57008	RETAINER, TRIM SENDER AND	4		
16		54404	SHAFT, UPPER SWIVEL-GIMBAL	1		
17	22	32561	PLUG, PIPE-UPPER SWIVEL SHA	1		
18	12	54026	WASHER, UPPER SWIVEL SHAF	1		
19	12	54027	WASHER, UPPER SWIVEL SHAF	1		
20		54666	LEVER, STEERING-UPPER SWIV	1		
21	11	25599	NUT, STEERING LEVER TO UPPI	1		
22	10	32995	SCREW, STEERING LEVER TO UI	1		
23	11	20696	NUT, STEERING LEVER SCREW	1		
24		35431A	LINK ROD ASSEMBLY, STEERING	1		
25	10	54488	BOLT, LINK ROD TO STEERING	1		
26	12	34966	WASHER, NYLON-LINK ROD BOL	1		
27	13	54667	WASHER, WAVE-LINK ROD BOL	1		
28	12	20086	WASHER, LINK ROD BOLT	1		
29	11	20509	NUT, LINK ROD BOLT	1		
30	12	20086	WASHER, LINK ROD	1		
31	11	20509	NUT, LINK ROD	1		