Painting Instructions for Folding Propellers in Bronze

On shaft installations where sacrificial anodes cannot be used, it is recommended to paint the folding propeller. To avoid biological growth and to avoid corrosion on the propeller when the boat is used in harbours/water with corrosive environment, it is recommended to paint the folding propeller.

1. Grind the blades and hub with a 150-300 grinding paper.
2. Clean the parts with thinner or similar degrease liquid.
3. Mask the surfaces which should not be painted.
4. Spray 2 layers with Volvo Penta primer 1141593-2. Follow the instructions on the spray can.
5. Spray at least 3 layers with Volvo Penta Anti-fouling 1141594-0 (For S, OK, N and SF US91141595-7). Follow the instructions on the spray can.

Volvo Penta Service Bulletins are provided to the public for reference purposes only. Please consult a certified Volvo Penta mechanic before attempting any repairs.