New piston and piston rings have been introduced in production for TWD1630PfG and TAD1630PfG from engine serial no: 22234-

For above mentioned engines cylinder liner kit 3826320-8 and piston ring kit 876831-9 should be used.

Engines with serial no up to: -22233, should use service kit 3826321-6.

For more information please see service bulletin no 12 group 21-3 and the instruction included in service kit.

The service kit contains the following parts:
- 6 pes Cylinder liner kit PIN 3826320-8
- 6 pes Connecting rod PIN 1556319-0
- 1 pce Instruction

NOTE:
Cylinder liner kit 3826320-8 can be used on D1630-engines which have been rebuilt and marked through the service kit.

Volvo Penta Service Bulletins are provided to the public for reference purposes only. Please consult a certified Volvo Penta mechanic before attempting any repairs.
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<th>PART NO.</th>
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