15K replacement info

Models: SX-M, -MHP, -MAC, -MACL T

Early versions of the main transom housings for these TSKs were replaced by new housings that have a larger water fitting. The new fitting (A) is for 1.25" (32mm) hose, the earlier fitting (B) was for 1.00" (25mm) hose.

In applications where the water routing goes from the TSK water fitting directly to the power steering cooler, use hose 3817579 between the fitting and cooler.

On 7.4L and 8.2L engines from the "BY", "WT", and "EF" models the water routing went from the TSK fitting directly to the sea water pump (stbd side of engine). The hose for this section of the cooling will not fit over the 1.25" (32mm) fitting.
To solve this, cut the existing hose and splice in a new section to obtain the correct hose diameter at the fitting.

**Parts needed:**
1. 3849020, hose
2. 3812302, clamp
3. 982645, clamp
4. 3851594, nipple

1. Use hose 3849020 and clamp 3812302 at the new fitting. Position the straight section of 3849020 so that it can be spliced into the existing hose, where it rises behind the flywheel housing.

2. Cut the existing hose in the straight section behind the flywheel housing, leave enough length so that the hose can be spliced to 3849020.

3. Use hose nipple 3851594 and 2 each of clamp 982645 to splice the hoses together.

**NOTICE** check splice for leaks as part of final checks when repairs are finished. Correct as needed.