

**"VOL"VOPENTA.**

Volvo Penta of the Americas  
1300 Volvo Penta Drive  
Chesapeake, Virginia 23320-9810

**Parts Bulletin**

Group	Number	Version
<b>P-44-1</b>	<b>18</b>	<b>01</b>

**Clutch Cone Replacement**

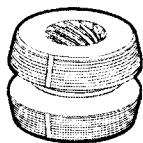
**Models: SX-M, DPS-M, 290SP/DP**

Distribution: Parts

Date: Aug, 2008

Binder: Parts

Replaces: N/A



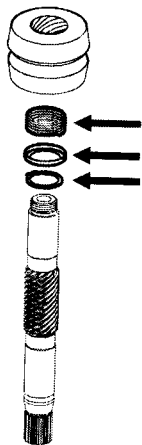
3807613



3856502

Clutch cone (sliding sleeve) **3855783** has now been replaced by new cone **3807613**. Cone **3855783** replaced the cones in many earlier drive and transmission products. These replacements were covered in previous Parts Bulletins P-44-1-8 and P-44-1-7. The information in these bulletins is still valid, substitute **3807613** for **3855783** as the cone part number.

Cone **3807613** also must be mated with shoe **3856502**.



When installing cone **3807613** do not re-install the following parts;  
spring, **3852296** or **813970**  
washer, **3852298** or **854126**  
ring, **951078**

The new clutch cone is used on recent production of earlier drives and transmissions, including upper gear housing assemblies, that are produced for current parts sales. During disassembly or repair of these earlier products look for the new cone in the shift mechanism, the part number is stamped on the cone. Order replacement parts according to this bulletin and earlier bulletins;

**P-44-1-8**

**P-44-1-7**