Impeller kits
Models: Gas, 2000 series

Kits: 3858256, 3856039, 3855546, 3850107, 875811, 3862567, 3862281

These sea water pump impeller kits have been replaced several times. The replacements are variable (depends on the engine being serviced) and can be confusing. The following explains the new kits that are available, which parts are included in each and which kit applies to which engine.

Later model engines with crankshaft mounted pump, to 2005;
If the sea water pump looks like the pumps in the picture, order impeller kit 21213660.

3862567 is replaced by 21213660

21213660 contains;
Impeller
O-ring, cover seal
Washer, rubber
Glycerin pack (G)

Note! Use only glycerin to pre-lube the impeller in the pump.
Early model engines with pump mounted on bracket:

If the sea water pump looks similar to the pump in the picture, order impeller kit 3862281.

3862281 contains:

- Impeller
- Washer, rubber
- Glycerin pack (G)
- Gasket, 3855782
- Gasket, 3851702
- Gasket, 841610
- Gasket, 826244

Use the gasket that matches the pump cover, discard the other 3 gaskets.

**Note!** Use only glycerin to pre-lube the impeller in the pump.

Early model red engines with crankshaft mounted pump:

430AJB, 431AJB, 432A, 434A, 500AJB, 501AJB, 570A, 571A, 572A

AQ175A, AQ200D/F, AQ211 A, AQ225D/F, AQ255B, AQ260A, AQ290A

BB225AJAV/B/C, BB231AJB, BB260AJAV/B/C

Order impeller kit 3862281. See kit contents and note above.

2003T, 2003TB, AQD21A, MD21A;

Order impeller kit 3862281. See kit contents and note above.