

"VOL"VOPENTA.

Volvo Penta of the Americas
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Chesapeake, Virginia 23320-9810

Parts Bulletin

Group	Number	Version
P-25-1	5	01

3" Riser Extension

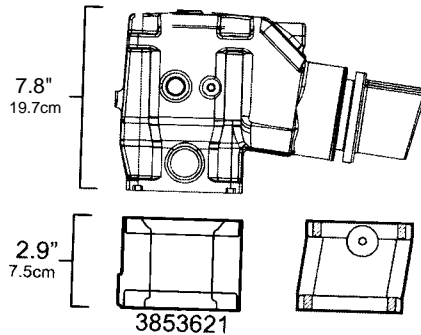
Models: V6/V8 Gas sterndrive engines

Distribution: Parts

Date: Mar 2009

Binder: Parts

Replaces: N/A

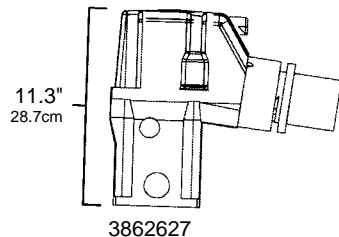
Riser Extension kit 3850498

This kit provided a 3" extension to the exhaust risers on Ford EFI engines. The extension blocks have a slight offset to provide clearance for the flame arrestor on these Ford engines. These extensions have also been used by some boat builders on the GM V6 and V8 engines, particularly for inboard and jackshaft applications.

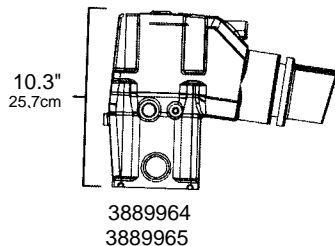
Kit 3850498 is no longer sold.

However the extensions are still available, the part number is **3853621**. Use riser gasket kit 3863191 to seal the extensions. 3863191 contains 2 riser gaskets.

If replacing the extensions and risers on an engine the taller riser options should be considered for replacement parts. Removing the extension blocks removes one sealing surface from each side of the exhaust system.



The 3" riser part number is 3862627.
Note: the external height of this riser is approximately 0.500" taller than the extension and riser combination.



The new higher standard riser can also be used, part number is 3889965. Use 3889964 if the engine has check valves mounted at the riser.

Important! this riser lowers the SWL (static water line) by approximately 0.750", compared to the extension and riser combination. SWL must be rechecked after mounting these risers.

See bulletin P-25-1-4 for more information on high riser options.