**Parts Bulletin**

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**Riser height, options**

Models: V6N8 Gas sterndrive engines

**New standard riser**

Beginning in July 2007 gas engines are produced with new standard exhaust risers (D) that are higher than the previous standard risers (A).

The new riser and the risers offered as accessory kits (see next page) now provide 4 options for riser height (water-line height).

**Replacement parts**

It is important when replacing these risers that the correct replacement riser is used. Each riser is matched to a specific V-pipe, the parts can not be mixed. See the parts catalog for the V-pipe for each engine model.

The chart shows the 4 options and provides a dimension that can be used to determine the riser part number (PIN).

Details are provided for each riser;

- **A** standard riser until July 2007, includes all plugs, now sold as "short" riser, introduced in 1993
- **B** sold as 3" riser, introduced in 1993
- **C** extension mounted under riser 3863061, includes all plugs, sold as 6" riser, introduced in 2006
- **O** standard riser beginning July 2007; 3889964 - V6 3889965 - V8

**Notice!** riser extension 3842853 (C) can NOT be used with risers 3862627 (B) or 3889964/3889965 (D). No V-pipe is available for these combinations.

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1) part has been replaced several times since introduction, listed PIN is the last PIN in the replacement chain (part not used on Ford EFI engines)
Kits to adjust riser height

These risers are also offered as kits, to adjust riser height on the engine.

Notice! If riser height needs to be adjusted, the entire kit must be ordered and installed. Each riser has a matched

A  = "Short" riser
B  = 3" riser kit
C  = 6" riser kit
O  = new standard riser

Kit part numbers, by engine type:

4.3/5.0/5.7L with SX-A or DPS-A
A  riser 3863061 + y-pipe 3888684
B  3888846
C  40005141 with risers 3
    3888847 without risers 4
4.3/5.0/5.7L Ocean Series 5
A  riser 3863061 + y-pipe 3888824
B  3888848
C  40005143 with risers 3
    3888849 without risers 4
8.1 L with SX-A or DPS-A
A  riser 3863061 + y-pipe 3841847
B  3886142
C  40005142 with risers 3
    3886143 without risers 4
8.1 L Ocean Series 5
A  riser 3863061 + y-pipe 3858873
B  3589608
C  40005144 with risers 3
    3840961 without risers 4

Kits include risers, V-pipes, plugs and other necessary parts.

O is standard on engines with -J, -JF and later suffixes; no kit offered.

2) for engines with -J and -JF suffixes, and later, no kit offered, order parts separately
3) for engines with -J and -JF suffixes, and later
4) for engines with suffixes before -J and -JF
5) all kits in this group also used for earlier engines with SX.M and Dp-SM drives