For 4.3Gi engines:
There are several additional parts issues that must be considered:

1. Due to the horsepower increase, the ECM from the original engine will not function correctly on the longblock. Order;
   1 ea. 3851990 bracket, ECM
   1 ea. 3856894 ECM

2. TBI engines were built with 4V intakes. The intake from the original engine will not mount on the longblock;
   Order;
   1 ea. 3850355 gasket, TBI
   1 ea. 3850405 gasket, adapter
   1 ea. 3855806 intake manifold
   1 ea. 3855807 gasket, intake
   8 ea. 3856765 screw, intake
   Install intake 3855806 on longblock.

   NOTICE! Engine failure may occur if intake is not installed correctly on longblock.

   Check Workshop Manual 7743365 covering 4.3L Engine Mechanical for the procedure for the sealer and torquing the bolts on the intake.
   Both procedures are critical and must be followed.

3. Order the following gaskets, seals;
   1 ea. 3850423 o-ring, fuel pump
   1 ea. 3850424 o-ring, fuel pump
   1 ea. 3852109 gasket, distributor
   1 ea. 3852111 gasket, thermo housing
   1 ea. 3852479 o-ring, pwr. strg. line
   2 ea. 3853412 gasket, exhaust manf.