



CYLINDER HEAD

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3855053	2	Cylinder head	GSi/DPX
	3857477	2	Cylinder head	Gi
2	3853504	16	Screw, Rocker arm	
3	3853349	8	Inlet valve, Standard	GSi/DPX
	3853416		Valve, 0.015 in. OS	GSi/DPX; as required
	3853417		Exhaust valve, 0.030 in. OS	GSi/DPX; as required
	3853485	8	Inlet valve, Standard	Gi
4	3853350	8	Exhaust valve, Standard	GSi/DPX
	3853487	8	Exhaust valve, Standard	Gi
	3853489		Exhaust valve, 0.015 in. OS	Gi; as required
	3853490		Exhaust valve, 0.030 in. OS	Gi; as required
	3855059		Exhaust valve, 0.015 in. OS	GSi/DPX; as required
	3855060		Exhaust valve, 0.030 in. OS	GSi/DPX; as required
5	3853516	8	Guide, Push rod	
6	3855054	16	Valve cap, Valve spring	GSi/DPX
	3857681	16	Cap, Valve spring	Gi
	3855988	16	Rotator, Valve	Gi
7	3853351	32	Valve collet, Valve stem	
8	3853503	14	Screw, Valve cover	
9	3852837	1	Clamp, Steering hose	
10	3853543	16	Valve spring	GSi/DPX
	3853352	16	Washer, Valve spring	GSi/DPX; not shown
	3855992	16	Valve spring	Gi
11	3855987	16	Tappet	Gi
	3856022	16	Tappet	GSi/DPX
12	3854766	24	Flange screw, Cylinder head	Short
	3854767	8	Lock screw, Cylinder head	Long
13	3856018	8	Push rod, Exhaust	
	3856019	8	Push rod, Intake	
14	3855980	16	Rocker arm	Gi
	3856017	16	Rocker arm	GSi/DPX
15	3855978	16	· Ball, Rocker arm	Gi
16	3853521	16	Valve stem seal, Valve stem	Gi
	3855049	16	Valve stem seal, Valve stem	GSi/DPX
17	3856028	2	Valve cover	
18	3853154	2	Screw, Lift bracket	
19	3856949	1	Bracket, Oil fill, ECU	
20	3852104	1	Elbow	
21	3853511	2	Gasket, Cylinder head	7.4 Gi/GSi/DPX
	3853587	2	Gasket, Cylinder head	8.2 GSi/DPX
22	3851857	8	Spark plug kit	Gi
	3851861	8	Spark plug kit	GSi/DPX
23	3853505	2	Oil filler cap, Oil fill	GSi/DPX
	3857681	2	Cap, Oil fill	Gi
24	3853562	2	Grommet, Valve cover	
25	3853477	2	Piston, Lift	
26	3853513	2	Gasket, Valve cover	
27	3856000	8	Guide, Valve lifter	
28	3857208	1	Hose, Oil fill	
29	3854885	1	O-ring, Oil fill neck	
30	3857209	1	Filler neck, Oil fill	
31	3854978	1	Clamp, Oil fill neck	
32	3854961	1	Clamp, Engine cable	
33	3853389	1	Screw, Engine cable clamp	
34	3857480	1	Valve	Gi
	3856215	1	Valve	GSi/DPX