

## THROTTLE BODY INJECTION

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	_		REGULATOR, Fuel pressure	TBI assy is only serviceable
2		1	COVER, Fuel meter	by the kits listed below.
3			COVER, Fuel meter	
4		5	SCREW, Cover, short	
5			THROTTLE BODY	
6		2	O-RING, Fuel injector, upper	
7			FUEL INJECTOR FILTER, Fuel injector inlet	
9			O-RING, Fuel injector, lower	
10		1		
11			GASKET, Throttle body to fuel meter body	
12			GASKET, Fuel outlet nut	
13			NUT, Fuel outlet	
15		1		
16		1	THROTTLE POSITION SENSOR	
17			SCREW, Throttle position sensor	
18			SEAL, Throttle position sensor	
19		1	O-RING, IAC valve	
20			IDLE AIR CONTROL (IAC) VALVE	
21			SCREW, IAC valve	
23 24		1	NUT, Fuel inlet GASKET, Fuel inlet nut	
26			SCREW, Fuel meter body to throttle body	
27		1		
	3855179	1		
	3855180	1	Repair kit, 1, 2, 3, 4, 6, 7, 8, 9, 10, 15	
	3855181		Repair kit, 1, 2, 15, 27	
	3855182		Injector, 6, 7, 8, 9, 11, 15, 27	
	3855183	1	Throttle body, Base assembly package	
	3855184	1	Repair kit, 16, 18	
	3855185	1		
	3855186	1	Repair kit, 12, 13, 23, 24	
	3855187	1	Repair kit, 3, 4, 18, 21, 26	
	3855188		Repair kit	
	3855189	I	Repair kit, 6, 8, 9, 15, 27	

VOLVO PENTA