



2830

**MB10A**

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		1	Crankshaft		
		1	Crankshaft		MO 2779-
2		1	Drive gear		
3		1	Woodruff key		
4		1	Camshaft	13558	
5		1	Crankshaft gear	13558	
6		1	Chain	13558	
7		1	· Chain coupling		
8		2	Connecting rod		
	1219237	2	Connecting rod		MO 2779-
9		4	· Screw		
		4	· Screw		MO 2779-
10		4	· Nut		
	463643	4	· Nut		MO 2779-
11		2	· Bushing		STD D
		2	· Bushing		STD D, MO 2779-
		2	· Bushing		0,4 MM O.S
		2	· Bushing		0,4 MM O.S, MO 2779-
12	270015	2	Main bearing kit		(875477) STD D
	875538	2	Big-end bearing kit		STD D, MO 2779-
		2	Big end bearing kit		0,25 MM U.S
		2	Big-end bearing kit		0,25 MM U.S, MO 2779-
		2	Big end bearing kit		0,50 MM U.S
		2	Big end bearing kit		0,50 MM U.S, MO 2779-
13		2	Piston kit		STD D
		2	Piston kit, PISTON KIT		REPLACED BY 272056., IF THE LOWER PISTON RING GROOVE IS 4,7MM HIGH, PISTON RING KIT 275334 MUST BE USED., (272008)
			· Bulletin 41-02	41-02-EN	Piston Rings
13					STD D
					MO 2779-
		2	Piston kit		STD D+0,03 MM
	272009	2	Piston kit, PISTON KIT		MO 2779-., IF THE LOWER PISTON RING GROOVE IS 4,7MM HIGH, PISTON RING KIT 275334 MUST BE USED., REPLACED BY 272057.
			· Bulletin 41-02	41-02-EN	Piston Rings
13					STD D+0,03 MM
	272004	2	Piston kit		0,75 MM O.S
	272010	2	Piston kit, PISTON KIT		MO 2779-., REPLACED BY 272059., IF THE LOWER PISTON RING GROOVE IS 4,7MM HIGH, PISTON RING KIT 275336 MUST BE USED.
			· Bulletin 41-02	41-02-EN	Piston Rings
13					0,75 MM O.S
14		2	· Piston pin		STD D
		2	· Piston pin		STD D, MO 2779-
		2	· Piston pin		0,05 MM O.S
		2	· Piston pin		0,05 MM O.S, MO 2779-
15	914510	4	· Snap ring		
		4	· Snap ring		(945848) MO 2779-
16	275334	2	· Piston ring		(275306) STD D
		2	· Piston ring kit		STD D
		2	· Piston ring kit		(275307) 0,75 MM OVER SIZ
		2	· Piston ring kit		0,75 MM O.S
17		1	Main bearing		STD D
		1	Main bearing		0,5 MM U.S
		1	Main bearing		1,0 MM U.S
18		1	Main bearing		STD D
		1	Main bearing		0,5 MM U.S
		1	Main bearing		1,0 MM U.S
19		1	Flywheel		
20		1	Woodruff key		
21		1	Nut		