



DP-D1 - UPPER GEAR UNIT

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
	3868022	1	Drive, Complete assy., DP-D 1 (1.78:1)		
	3803225	1	Drive, exchange		Exchange unit
		1			Also available as an exchange part
1	873002	1	Upper gear unit		Also available as an exchange part
2	872967	1	• Gear housing		
3	977241	2	• Stud		
4	872969	1	• Cover		
4a	854198	1	• Plastic plug		
5	814179	1	• Plug		
6	897682	1	• Gasket		
7	941807	3	• Screw		
8	814643	1	• Hollow screw		
9	955989	1	• O-ring		
10	832669	1	• Gasket		
11	873313	1	• Gear set		
12	872936	1	• Oil cooler		
13	853949	1	• Roller bearing		
14	183247	1	• Bearing		
15	852705	1	• Pivot pin		
15a	941807	2	• Screw		
16	956591	4	• Screw		
16a	942598	4	• Washer		
17	853484	1	• Pretensioning sleeve		
18	925095	1	• O-ring		
19	853034	X	• Adjusting washer		
	853035	X	• Adjusting washer		
	853036	X	• Adjusting washer		
20	839253	1	• Sealing ring		
21	832675	1	• Washer		
22	956000	1	• O-ring		
23	914538	1	• Lock ring		
24	854615	1	• Universal joint		
			• Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25	854616	1	• • Fork		
26	854617	1	• • Fork		
27	854618	1	• • Intermediate section		
28	854619	2	• • Spider		
29	24383	8	• • Lock ring		
30	854201	1	• Screw		
31	853026	1	• Washer		
32	854670	2	• Ball bearing		
33	943869	X	• Adjusting washer		
	946179	X	• Adjusting washer		
	943870	X	• Adjusting washer		
34	941826	X	• Adjusting washer		
	941827	X	• Adjusting washer		
	948230	X	• Shim		
35	853916	1	• Shaft		
36	873312	1	• Sliding sleeve		
			• Bulletin P-44-1-8	P-44-1-8-EN	Shift mechanism, shift cone and shoe
37	813970	1	• Spring		
38	854126	1	• Washer		
39	951078	1	• Snap ring		
40	853819	2	• Needle bearing		
41	854192	1	• Spacer ring		
42	853888	2	• Lock ring		
43	854228	1	• Nut		
	854229	1	• Nut		
	854230	1	• Nut		
	3852375	1	• Nut		
44	872996	1	• Shift mechanism		
45	872993	1	• • Bearing housing		
46	897816	1	• • Eccentric piston		
			• • Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston

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HU, 7.4 GL, 8.2 GL; 7.4 Gi; 7.4 Gsi

VOLVO
PENTA

DP-D1 - UPPER GEAR UNIT

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
47	814603	1	• • Dog		
48	814184	1	• • Spring		
49	897711	1	• • Screw		
50	897871	X	• • Adjusting washer		
51	853858	1	• • Sealing ring		
52	951924	1	• • Tensioning din		
53	942871	1	• • Pin		
54	925093	1	• • O-ring		
55	940169	4	• Screw		
56	876294	1	• Bellows kit		
57	853013	1	• • Hose clamp		
58	853012	1	• • Hose clamp		
59	839351	1	• Oil dipstick		
60	955974	1	• O-ring		
61	853706	1	• Type plate		
62	804269	2	• Drive screw		
63	854604	1	Cover		Included in complete drive unit.
64	925052	2	Rubber ring		Included in complete drive unit.
65	854661	1	Screw		Included in complete drive unit.
66	872027	1	Cross recessed screw		Included in complete drive unit.
67	876636	1	Decal set		
68	872866	1	• Decal		Included in complete drive unit.
69	872868	1	• Decal		Included in complete drive unit.
	872867	1	• Decal		Included in complete drive unit.
70	854144	1	Decal		Included in complete drive unit.