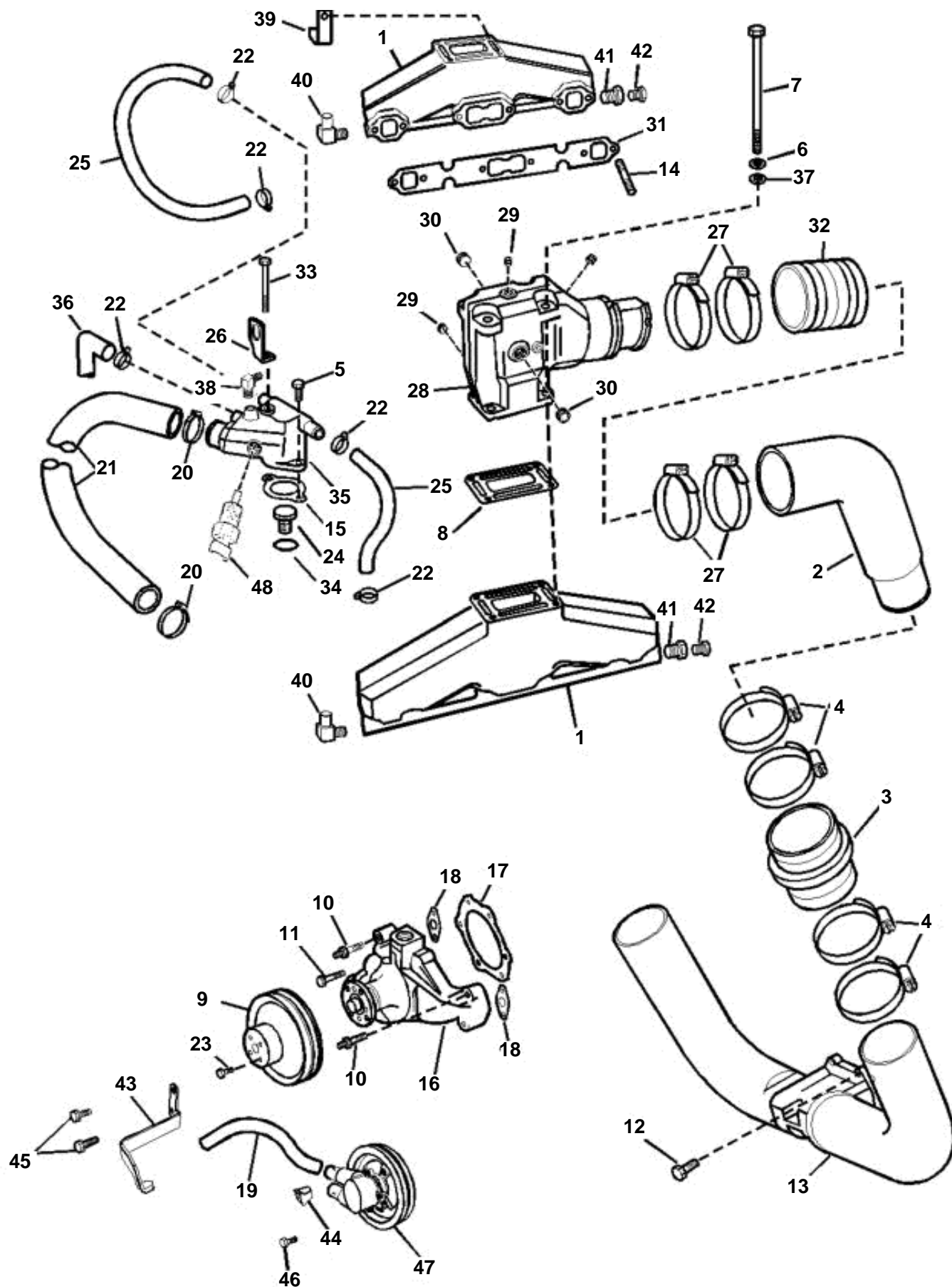


EXHAUST AND COOLING, Gi/GSi



EXHAUST AND COOLING, Gi/GSi

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3857723	2	Exhaust pipe		Port & stbd
2	3850214	1	Exhaust pipe		
	3852738	1	Exhaust pipe		
3	3852742	2	Exhaust hose, Upper exhaust pipe to exhaust pipe		
4	3852604	8	Clamp, Hose, upper to lower exhaust pipe		
5	3853401	1	Screw, Thermostat hsg to engine		Short
6	3852002	8	Lock washer, Exhaust elbow to manifold		
7	3852830	8	Screw, Exhaust elbow to manifold		
8	3850496	2	Gasket, Exhaust elbow to manifold		
			Bulletin P-25-1-1	P-25-1-1-EN	Riser Gasket Replaced
9	3860083	1	Pulley		
10	3856147	2	Stud, Water pump		
11	3856136	1	Screw, Water pump, short		
	3856137	1	Screw, Water pump, long		
12	3855472	4	Screw, Exhaust pipe to gimbals hsg		
13	3858873	1	Exhaust pipe		
14	3857184	12	Screw, Exhaust seal assy to exhaust pipe		
15	3852111	1	Gasket, Thermostat hsg to intake manifold		Part of engine gasket kit
16	3853850	1	Coolant pump		
17	3850595	1	Gasket, Water pump cover		
18	3852477	2	Gasket, Water pump		Part of engine gasket kit
19	3858238	1	Hose, Oil cooler to water pump		GL/GS
	3858239	1	Hose, Oil cooler to water pump		Gi/GSi
20	3852098	2	Clamp, Hose, thermostat hsg to water pump		
21	3852288	1	Hose, Thermostat hsg to water pump		
22	3853780	5	Clamp, Hose to exhaust manifold		
23	3853390	4	Screw, Water pump pulley to hub		
24	3856961	1	Thermostat, Engine		
	3853786	1	Clamp, Hose water pump outlet		Not shown
25	3857843	1	Hose, Thermostat hsg to manifold		Port
	3857605	1	Hose, Thermostat hsg to manifold		Stbd
26	3852649	1	Bracket, Center lift		
27	3853860	8	Clamp, Hose, exhaust elbow		
28	3857944	2	Exhaust riser		
29	3850740	2	Plug, Exhaust elbow		
30	3850999	2	Plug, Exhaust elbow		
31	3852468	2	Gasket, Manifold to engine		Part of engine gasket kit
32	3852696	2	Exhaust hose, Exhaust elbow to exhaust pipe		Upper
33	3853391	1	Screw, Lift bracket & thermostat hsg		
34	3852071	1	O-ring, Thermostat		Part of engine gasket kit
35	3850360	1	Thermostat housing, Thermostat hsg		
36	3858237	1	Hose, Water pump to thermostat hsg		
37	3852058	8	Washer, Exhaust elbow to manifold		
38	3853598	1	Riser, Thermostat hsg		
39	857045	1	Clamp, Water hose, cooler to thermostat		
	3853598	1	Riser, Exhaust elbow		Port; inner; not shown
40	3852538	2	Elbow, Hose to manifold		Late
41	3858291	2	Reducer sleeve, Drain		Late
42	3850802	2	Plug, Drain		Late
	3852162	1	Washer, Under PCM bracket		Stbd; not shown
43	3858241	1	Bracket, Stay, water pump		
44	3857954	1	Stop, Stop, water pump		
45	3853326	2	Screw, Stay bracket to engine		
46	3857939	3	Screw, Water pump pulley to crank		
47	3857202	1	Sea water pump		
48	873066	1	Thermo monitor, ECT		Gi, GSi
	3856053	2	Bracket, Lead retainer, port & starboard		# 7 & 8 cylinders: not shown