



DRIVE SP-A

REF	PART NO.	QTY	DESCRIPTION		NOTES
1	854038	1	Gear under		
2	854042	1	• Housing		
3	854044	1	• • Bearing housing		
4	852644	1	• • Check valve		
5	852643	2	• • Attaching plate		
6	948338	6	• • Pop rivet		
7	854040	1	• Steering fin		
8	959440	1	• Screw		
9	832624	1	• Gear set		RATIO 1,61:1
10	948407	X	• • Spring pin		
11	832555	1	• Countershaft		
12	183374	1	• Ball bearing		
13	941832	X	• Adjusting washer		TH = 0,05 MM
	941833	X	• Adjusting washer		TH = 0,20 MM
14	832191	1	• Gasket	IK	
15	11072	1	• Roller bearing		
16	897387	1	• Spacer ring		
17	944970	X	• Adjusting washer		TH = 1,60 MM
18	944522	X	• Shim		TH = 0,05 MM
	42981	X	• Shim		TH = 0,10 MM
	42980	X	• Shim		TH = 0,35 MM
19	907023	1	• Lock washer		
20	906633	1	• Nut		
21	183497	1	• Needle bearing		
22	814164	1	• Flange nut		
23	814165	1	• Washer	IK	
24	875524	1	• Driveshaft		
25	183390	1	• • Needle bearing		
26	832548	1	• Pump rotor		
27	914474	1	• Lock ring		
28	181366	1	• Ball bearing		
29	944561	X	• Adjusting washer		TH = 0,05 MM
	944562	X	• Adjusting washer		TH = 0,10 MM
	851767	X	• Adjusting washer		TH = 0,20 MM
30	832725	1	• Washer		
31	953449	6	• Stud		
32	955825	6	• Nut		
33	907025	1	• Lock washer	IK	
34	906635	1	• Round nut		
35	925261	2	• O-ring	IK	
36	897426	2	• Sealing ring	IK	
37	941812	2	• Screw		
38	875815	1	• Zinc ring kit	IK	
39	941809	2	• • Screw	IK	
40	839423	1	• Line cutter		
41	854045	1	• Propeller cone		
42	854047	1	• Spacer washer		
43	850888	1	• Washer		
44	850889	1	• Screw		
45	839354	1	• Plug		
46	955974	1	• O-ring	IK	
47	814482	1	• Oil pump screen		
48	925256	1	O-ring	IK	INCLUDED IN COMPLETE DRIVE UNIT
49	850304	1	Splined sleeve		INCLUDED IN COMPLETE DRIVE UNIT
50	941810	4	Screw		INCLUDED IN COMPLETE DRIVE UNIT
51	853095	4	Washer		INCLUDED IN COMPLETE DRIVE UNIT
52	876137	1	Magnesium kit		TO BE USED IN FRESH-WATER.
53	941809	2	• Screw		