



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	853070	1	Upper gear		REPLACED BY UPPER GEAR UNIT 854022, COVER 854036, SCREW 941816 AND DECAL 854144.
2	853041	1	• Housing		
3	941814	2	• Stud	17521	
4	832667	1	• Gear housing cover		
5	814179	1	• Plug		
6	897682	1	• Gasket		
7	941807	3	• Hex. socket screw		
8	814643	1	• Hollow screw		
9	955989	1	• O-ring		
10	832669	1	• Gasket		
11	853669	1	• Gear set		
12	853005	1	• Bearing box		WHITE, REPL BY 854025
	854025	1	• Bearing box		gray
13	951940	1	• Spring pin		
14	183247	1	• Roller bearing		
15	853949	1	• Roller bearing		(183668)
16	897772	1	• Oil deflector		
17	925256	2	• O-ring		
18	853034	X	• Shim		TH = 0.10mm
	853035	X	• Shim		TH=0,15mm
	853036	X	• Shim		TH = 0.35mm
19	853670	1	• Sealing ring		
20	914538	1	• Snap ring		
21	832675	1	• Washer		
22	956000	1	• O-ring		
23	943871	X	• Shim		TH = 0,05 MM
	943872	X	• Shim		TH = 0.10mm
	943873	X	• Shim		TH = 0.20mm
24	854303	1	• Universal joint		(853057)
			Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25	853561	1	• • Joint fork kit		
			Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25A	853331	2	• • • Lock ring		
26	854302	1	• • Fork		(839026)
			Bulletin P-44-1-5	P-44-1-5-EN	U-joints
27	897706	1	• • Intermediate section		
28	853255	2	• • Spider		
29	853331	8	• • • Lock ring		
30	897707	8	• • • Cross piece		
31	897776	8	• • • Lock ring		
32		8	• • • CORK RING		
33	854201	1	• Screw		(851293)
34	853026	1	• Washer		
35	851265	1	• Tensioning ring		PZ2898015-
36	852705	1	• Pivot pin		(851263) PZ2898015-
37	941807	2	• Hex. socket screw		PZ2898015-
38	956591	4	• Hex. socket screw		
39	942598	4	• Washer		
40	853542	2	• Ball bearing		(183729)
41	832644	2	• Bearing sleeve		
42	943869	X	• Shim		TH = 0,05 MM
	946179	X	• Shim		TH = 0.10mm
	943870	X	• Shim		TH = 0.20mm
43	943252	X	• Shim		TH = 0,05 MM
	943866	X	• Shim		TH = 0.10mm
	943867	X	• Shim		TH = 0.20mm
	967557	X	• Shim		TH = 0,30mm
	943868	X	• Shim		TH = 0.40 mm
44	897385	1	• Shaft		
45	814601	1	• Sliding sleeve		
			Bulletin P-44-1-8	P-44-1-8-EN	Shift mechanism, shift cone and shoe
			Bulletin P-44-1-18	P-44-1-18-EN	Shift Cone
46	813970	1	• Spring		

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47	26411	1	· Shim		
48	951077	1	· Snap ring		PZ-2774442-2774689, 2774877-.
49	181359	4	· Needle roller assemb		REPLACED BY 2EA 853819.
50		2	· Spacer ring		REPLACED BY 2EA 853819.
51	897313	1	· Spacer ring		
52	897312	2	· Lock ring		
53	839332	1	· Nut		TH = 2,00 MM
	839333	1	· Nut		TH = 2,37 MM
	839334	1	· Nut		TH = 2,65 MM
54	839504	1	· Shift mechanism		
55	839505	1	· · Bearing housing		
56	897816	1	· · Eccentric piston		
			Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
57	814603	1	· · Dog		
58	814184	1	· · Spring		
59	897711	1	· · Screw		
60	897871	X	· · Shim		
61	958838	1	· · Sealing ring		
62	951924	1	· · Spring pin		
63	942871	1	· · Clevis pin		
64	925093	1	· · O-ring		
65	940169	4	· Hexagon screw		
66	875826	1	· Bellows kit		EARLY TYPE
67	853013	1	· · Hose clamp		
68	853012	1	· · Hose clamp		
69	839351	1	· Oil dipstick		
70	955974	1	· O-ring		PZ2785180-
71	853706	1	· Type plate		
72	804269	2	· Drive screw		
73	832570	1	Protecting cover		
74	897873	1	· Latch		
75	943218	1	· Cross recessed screw		
76	941816	1	Cross recessed screw		
77		1	Sign		