



| REF | PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|-----|----------|-----|--------------------------|--------------|----------------------------------------------------------------------------------|
| 1 | 853070 | 1 | Upper gear | | REPLACED BY UPPER GEAR UNIT 854022, COVER 854036, SCREW 941816 AND DECAL 854144. |
| 2 | 853041 | 1 | • Housing | | |
| 3 | 941814 | 2 | • Stud | 17521 | |
| 4 | 832667 | 1 | • Gear housing cover | | |
| 5 | 814179 | 1 | • Plug | | |
| 6 | 897682 | 1 | • Gasket | | |
| 7 | 941807 | 3 | • Hex. socket screw | | |
| 8 | 814643 | 1 | • Hollow screw | | |
| 9 | 955989 | 1 | • O-ring | | |
| 10 | 832669 | 1 | • Gasket | | |
| 11 | 853669 | 1 | • Gear set | | |
| 12 | 853005 | 1 | • Bearing box | | WHITE, REPL BY 854025 |
| | 854025 | 1 | • Bearing box | | gray |
| 13 | 951940 | 1 | • Spring pin | | |
| 14 | 183247 | 1 | • Roller bearing | | |
| 15 | 853949 | 1 | • Roller bearing | | (183668) |
| 16 | 897772 | 1 | • Oil deflector | | |
| 17 | 925256 | 2 | • O-ring | | |
| 18 | 853034 | X | • Shim | | TH = 0.10mm |
| | 853035 | X | • Shim | | TH=0,15mm |
| | 853036 | X | • Shim | | TH = 0.35mm |
| 19 | 853670 | 1 | • Sealing ring | | |
| 20 | 914538 | 1 | • Snap ring | | |
| 21 | 832675 | 1 | • Washer | | |
| 22 | 956000 | 1 | • O-ring | | |
| 23 | 943871 | X | • Shim | | TH = 0,05 MM |
| | 943872 | X | • Shim | | TH = 0.10mm |
| | 943873 | X | • Shim | | TH = 0.20mm |
| 24 | 854303 | 1 | • Universal joint | | (853057) |
| | | | Bulletin P-44-1-5 | P-44-1-5-EN | U-joints |
| 25 | 853561 | 1 | • • Joint fork kit | | |
| | | | Bulletin P-44-1-5 | P-44-1-5-EN | U-joints |
| 25A | 853331 | 2 | • • • Lock ring | | |
| 26 | 854302 | 1 | • • Fork | | (839026) |
| | | | Bulletin P-44-1-5 | P-44-1-5-EN | U-joints |
| 27 | 897706 | 1 | • • Intermediate section | | |
| 28 | 853255 | 2 | • • Spider | | |
| 29 | 853331 | 8 | • • • Lock ring | | |
| 30 | 897707 | 8 | • • • Cross piece | | |
| 31 | 897776 | 8 | • • • Lock ring | | |
| 32 | | 8 | • • • CORK RING | | |
| 33 | 854201 | 1 | • Screw | | (851293) |
| 34 | 853026 | 1 | • Washer | | |
| 35 | 851265 | 1 | • Tensioning ring | | PZ2898015- |
| 36 | 852705 | 1 | • Pivot pin | | (851263) PZ2898015- |
| 37 | 941807 | 2 | • Hex. socket screw | | PZ2898015- |
| 38 | 956591 | 4 | • Hex. socket screw | | |
| 39 | 942598 | 4 | • Washer | | |
| 40 | 853542 | 2 | • Ball bearing | | (183729) |
| 41 | 832644 | 2 | • Bearing sleeve | | |
| 42 | 943869 | X | • Shim | | TH = 0,05 MM |
| | 946179 | X | • Shim | | TH = 0.10mm |
| | 943870 | X | • Shim | | TH = 0.20mm |
| 43 | 943252 | X | • Shim | | TH = 0,05 MM |
| | 943866 | X | • Shim | | TH = 0.10mm |
| | 943867 | X | • Shim | | TH = 0.20mm |
| | 967557 | X | • Shim | | TH = 0,30mm |
| | 943868 | X | • Shim | | TH = 0.40 mm |
| 44 | 897385 | 1 | • Shaft | | |
| 45 | 814601 | 1 | • Sliding sleeve | | |
| | | | Bulletin P-44-1-8 | P-44-1-8-EN | Shift mechanism, shift cone and shoe |
| | | | Bulletin P-44-1-18 | P-44-1-18-EN | Shift Cone |
| 46 | 813970 | 1 | • Spring | | |

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| 47 | 26411 | 1 | · Shim | | |
| 48 | 951077 | 1 | · Snap ring | | PZ-2774442-2774689, 2774877-. |
| 49 | 181359 | 4 | · Needle roller assemb | | REPLACED BY 2EA 853819. |
| 50 | | 2 | · Spacer ring | | REPLACED BY 2EA 853819. |
| 51 | 897313 | 1 | · Spacer ring | | |
| 52 | 897312 | 2 | · Lock ring | | |
| 53 | 839332 | 1 | · Nut | | TH = 2,00 MM |
| | 839333 | 1 | · Nut | | TH = 2,37 MM |
| | 839334 | 1 | · Nut | | TH = 2,65 MM |
| 54 | 839504 | 1 | · Shift mechanism | | |
| 55 | 839505 | 1 | · · Bearing housing | | |
| 56 | 897816 | 1 | · · Eccentric piston | | |
| | | | Bulletin P-44-1-7 | P-44-1-7-EN | Shift mechanism, eccentric piston |
| 57 | 814603 | 1 | · · Dog | | |
| 58 | 814184 | 1 | · · Spring | | |
| 59 | 897711 | 1 | · · Screw | | |
| 60 | 897871 | X | · · Shim | | |
| 61 | 958838 | 1 | · · Sealing ring | | |
| 62 | 951924 | 1 | · · Spring pin | | |
| 63 | 942871 | 1 | · · Clevis pin | | |
| 64 | 925093 | 1 | · · O-ring | | |
| 65 | 940169 | 4 | · Hexagon screw | | |
| 66 | 875826 | 1 | · Bellows kit | | EARLY TYPE |
| 67 | 853013 | 1 | · · Hose clamp | | |
| 68 | 853012 | 1 | · · Hose clamp | | |
| 69 | 839351 | 1 | · Oil dipstick | | |
| 70 | 955974 | 1 | · O-ring | | PZ2785180- |
| 71 | 853706 | 1 | · Type plate | | |
| 72 | 804269 | 2 | · Drive screw | | |
| 73 | 832570 | 1 | Protecting cover | | |
| 74 | 897873 | 1 | · Latch | | |
| 75 | 943218 | 1 | · Cross recessed screw | | |
| 76 | 941816 | 1 | Cross recessed screw | | |
| 77 | | 1 | Sign | | |