



8856

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	853434	1	Lower gear	
	876109	1	· Gear housing	(875433)
2	832722	1	· · Bearing housing	
3		1	· · GEAR HOUSING	
4	853431	1	· · Exhaust outlet	
5	959447	1	· · Hex. socket screw	
6	183497	1	· · Needle bearing	
7		1	· · · WASHER	
8	941812	2	· · Hex. socket screw	
9	832555	1	· Countershaft	
10	183374	1	· Ball bearing	
11	941832	X	· Shim	TH = 0,05 MM
	941833	X	· Shim	TH = 0.20mm
12	875440	1	· Propeller shaft	
13	183390	1	· · Needle roller bushin	
14	11072	1	· Roller bearing	
15	897387	1	· Tensioning ring	
16	907023	1	· Lock washer	
17	906633	1	· Round nut	
18	814164	1	· Nut	
19	814165	1	· Washer	
20	181366	1	· Ball bearing	
21	907025	1	· Lock washer	
22		1	· Round nut	
23	832624	1	· Gear set	RATIO 1,61:1
23A	948407	X	· · Spring pin	
24	914474	1	· Snap ring	
25	814482	1	· Oil strainer	
26	832548	1	· Pump rotor	
27	832725	1	· Thrust ring	
28	953449	6	· Stud	
29	955825	6	· Hexagon nut	
30	925261	2	· O-ring	
31	875805	1	· Zinc ring kit	
32	940203	2	· · Screw	
33	897426	2	· Sealing ring	
34	839534	1	· Line cutter	
35	854045	1	· Spinner	
35A	851261	1	· Spacer washer	
36	897367	1	· Lock washer	ALT
37	839354	1	· Plug	
38	955974	1	· O-ring	
39	850889	1	· Screw	
39A	850888	1	· Plastic washer	
40	944522	X	· Shim	TH = 0,05 MM
	42981	X	· Shim	TH = 0.10mm
	968057	X	· Shim	TH = 0.20mm
	42980	X	· Shim	TH = 0.35mm
41	944970	X	· Shim	TH = 1,60 MM
42	944561	X	· Shim	TH = 0,05 MM
	944562	X	· Shim	TH = 0.10mm
	851767	X	· Shim	TH = 0.20mm
43	832191	1	· Gasket	
44	925256	1	O-ring	INCLUDED IN COMPLETE AQ 275 DRIVE UNIT.
45	850304	1	Splined sleeve	INCLUDED IN COMPLETE AQ 275 DRIVE UNIT.
46	914508	1	· Snap ring	
47	941810	4	Hex. socket screw	INCLUDED IN COMPLETE AQ 275 DRIVE UNIT.
48	853095	4	Washer	INCLUDED IN COMPLETE AQ 275 DRIVE UNIT.
49	876136	1	Magnesium kit	TO BE USED IN FRESH-WATER.
50	940203	2	· Screw	