



| REF | PART NO. | QTY | DESCRIPTION | NOTES |
|-----|----------|-----|--------------------------|--|
| 1 | 854048 | 1 | Lower gear | E.U, RATIO 1,95:1 |
| 2 | 854051 | 1 | · Housing | |
| 3 | | 1 | · · BEARING HOUSING | |
| 4 | 852643 | 2 | · · Attaching plate | |
| 5 | 948338 | 6 | · · Blind rivet | |
| 6 | 852644 | 1 | · · Check valve | |
| 7 | 854054 | 1 | · Steering fin | |
| 8 | 854054 | 1 | · Steering fin | |
| 9 | 852183 | 1 | · Countershaft | |
| 10 | 184654 | 1 | · Needle roller bushin | |
| 11 | 184682 | 1 | · Inner ring | |
| 12 | 852174 | 1 | · Drive gear set | RATIO 1,95:1 |
| 13 | 852212 | 1 | · Nut | |
| 14 | 941832 | X | · Shim | TH = 0,05 MM |
| | 941833 | X | · Shim | TH = 0.20mm |
| 15 | 183374 | 1 | · Ball bearing | |
| 16 | 944970 | X | · Shim | TH = 1,60 MM |
| 17 | 11072 | 1 | · Roller bearing | |
| 18 | 944522 | X | · Shim | TH = 1.0mm |
| | 42981 | X | · Shim | TH = 0.10mm |
| | 968057 | X | · Shim | TH = 0.2mm |
| | 42980 | X | · Shim | TH = 0.35mm |
| 19 | 897387 | 1 | · Tensioning ring | |
| 20 | 907023 | 1 | · Lock washer | |
| 21 | 906633 | 1 | · Round nut | |
| 22 | 814482 | 1 | · Oil strainer | |
| 23 | 852904 | 1 | · Magnetic plug | |
| 24 | 955974 | 1 | · O-ring | |
| 25 | 852181 | 1 | · Propeller shaft | |
| 25A | 11044 | 1 | · Roller bearing | |
| 26 | 184765 | 1 | · Roller bearing, COMPL. | |
| 26A | 184690 | 1 | · · Inner ring | REPL BY 184765 |
| 27 | | 1 | · · Cup | REPL BY 184765 |
| 28 | 943252 | X | · Shim | TH = 0,05 MM |
| | 941823 | X | · Shim | TH = 0.10mm |
| | 967351 | X | · Shim | TH=0,15mm |
| | 941824 | X | Shim | TH = 0.20mm |
| | 941825 | X | Shim | TH = 0.4mm |
| 29 | 184691 | 1 | · Roller bearing | |
| 30 | 81374 | X | · Shim | TH = 0.10mm |
| | 81375 | X | · Shim | TH=0,15mm |
| | 81376 | X | · Shim | TH = 0.35mm |
| 31 | 925258 | 2 | · O-ring | |
| 32 | 941812 | 2 | · Hex. socket screw | |
| 33 | 875821 | 1 | · Zinc ring kit | |
| | | 1 | · · ZINC RING | |
| 34 | 966808 | 2 | · · Screw | |
| 35 | 183859 | 1 | · Needle roller bushin | |
| 36 | 184683 | 1 | · Inner ring | |
| 37 | 851407 | 2 | · Sealing ring | |
| 38 | 853440 | 1 | · Line cutter | FORWARD, (852198) |
| 38A | 853584 | 1 | · Plastic washer | FRONT |
| 38 | 854294 | 1 | · Plastic washer | REAR |
| 39 | 183272 | 1 | · Needle roller bushin | |
| 40 | 853871 | 2 | · Sealing ring | |
| 41 | 853869 | 1 | · Lock washer | |
| 42 | 852196 | 1 | · Propeller nut | |
| 43 | 853441 | 1 | · Line cutter | REAR |
| 44 | 854243 | 1 | · Propeller cone kit | |
| 45 | | 1 | · · PROPELLER CONE | |
| 46 | 941670 | 1 | · · · Washer | |
| 47 | 852216 | 4 | · · · Lock screw | |
| 48 | 925256 | 1 | O-ring | INCLUDED IN COMPLETE DUOPROP DRIVE UNIT. |
| 49 | 850304 | 1 | Splined sleeve | INCLUDED IN COMPLETE DUOPROP DRIVE UNIT. |

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| 50 | 853095 | 4 | Washer | INCLUDED IN COMPLETE DUOPROP DRIVE UNIT. |
| 51 | 941810 | 4 | Hex. socket screw | INCLUDED IN COMPLETE DUOPROP DRIVE UNIT. |
| 52 | 876138 | 1 | Anode kit | TO BE USED IN FRESH-WATER. |
| 53 | 966808 | 2 | · Screw | |