



| REF | PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|-----|----------|-----|--------------------------|--------------|--------------------------------------|
| 1 | 854022 | 1 | Upper gear | | |
| | 3803114 | 1 | Upper gear, exch | | |
| 2 | 854023 | 1 | • Gear housing | | |
| 3 | 941814 | 2 | • Stud | | |
| 4 | 854024 | 1 | • Cardboard tube | | |
| 4A | 854198 | 1 | • Plastic plug | | |
| 5 | 814179 | 1 | • Plug | | |
| 6 | 897682 | 1 | • Gasket | | |
| 7 | 941807 | 3 | • Hex. socket screw | | |
| 8 | 814643 | 1 | • Hollow screw | | |
| 9 | 955989 | 1 | • O-ring | | |
| 10 | 832669 | 1 | • Gasket | | |
| 11 | 853669 | 1 | • Gear set | | |
| 12 | 854025 | 1 | • Bearing box | | |
| 13 | 853949 | 1 | • Roller bearing | | (183668) |
| 14 | 183247 | 1 | • Roller bearing | | |
| 15 | 852705 | 1 | • Pivot pin | | |
| 15A | 941807 | 2 | • Hex. socket screw | | |
| 16 | 956591 | 4 | • Hex. socket screw | | |
| 16A | 942598 | 4 | • Washer | | |
| 17 | 853484 | 1 | • Pretensioning sleeve | | |
| 18 | 925095 | 1 | • O-ring | | |
| 19 | 853034 | X | • Shim | | TH = 0.1mm |
| | 853035 | X | • Shim | | TH=0,15mm |
| | 853036 | X | • Shim | | TH = 0.35mm |
| 20 | 853670 | 1 | • Sealing ring | | |
| 21 | 832675 | 1 | • Washer | | |
| 22 | 956000 | 1 | • O-ring | | |
| 23 | 914538 | 1 | • Snap ring | | |
| 24 | 854303 | 1 | • Universal joint | | (853057) |
| | | | Bulletin P-44-1-5 | P-44-1-5-EN | U-joints |
| 25 | 853561 | 1 | • • Joint fork kit | | |
| | | | Bulletin P-44-1-5 | P-44-1-5-EN | U-joints |
| 26 | 853331 | 2 | • • • Lock ring | | |
| 27 | 897706 | 1 | • • Intermediate section | | |
| 28 | 854302 | 1 | • • Fork | | (839026) |
| | | | Bulletin P-44-1-5 | P-44-1-5-EN | U-joints |
| 29 | 853255 | 2 | • • Spider | | |
| 29A | 853331 | 8 | • • • Lock ring | | |
| 30 | | 8 | • • • NEEDLE BEARING | | |
| 31 | | 8 | • • • PROTECTOR RING | | |
| 32 | | 8 | • • • CORK RING | | |
| 33 | 854201 | 1 | • Screw | | SERIAL NO 3102060903- |
| 34 | 853026 | 1 | • Washer | | |
| 35 | 853542 | 2 | • Ball bearing | | |
| 36 | 832644 | 2 | • Bearing sleeve | | |
| 37 | 943869 | X | • Shim | | TH = 0,05 MM |
| | 946179 | X | • Shim | | TH = 0.10mm |
| | 943870 | X | • Shim | | TH = 0.20mm |
| 38 | 943252 | X | • Shim | | TH = 0,05 MM |
| | 943866 | X | • Shim | | TH = 0.10mm |
| | 943867 | X | • Shim | | TH = 0.20mm |
| | 967557 | X | • Shim | | TH = 0,30mm |
| | 943868 | X | • Shim | | TH = 0.40 mm |
| 39 | 897385 | 1 | • Shaft | | |
| 40 | 814601 | 1 | • Sliding sleeve | | |
| | | | Bulletin P-44-1-8 | P-44-1-8-EN | Shift mechanism, shift cone and shoe |
| | | | Bulletin P-44-1-18 | P-44-1-18-EN | Shift Cone |
| 41 | 813970 | 1 | • Spring | | |
| 42 | 26411 | 1 | • Shim | | |
| 43 | 951077 | 1 | • Snap ring | | |
| 44 | 853819 | 2 | • Needle bearing | | |
| 45 | 897313 | 1 | • Spacer ring | | |
| 46 | 897312 | 2 | • Lock ring | | |

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| 47 | 839332 | 1 | • Nut | | TH = 2,00 MM |
| | 839333 | 1 | • Nut | | TH = 2,37 MM |
| | 839334 | 1 | • Nut | | TH = 2,65 MM |
| 48 | 839504 | 1 | • Shift mechanism | | |
| 49 | 839505 | 1 | • • Bearing housing | | |
| 50 | 897816 | 1 | • • Eccentric piston | | |
| | | | Bulletin P-44-1-7 | P-44-1-7-EN | Shift mechanism, eccentric piston |
| 51 | 814603 | 1 | • • Dog | | |
| 52 | 814184 | 1 | • • Spring | | |
| 53 | 897711 | 1 | • • Screw | | |
| 54 | 897871 | 4 | • • Shim | | |
| 55 | 853868 | 1 | • • Sealing ring | | |
| 56 | 951924 | 1 | • • Spring pin | | |
| 57 | 942871 | 1 | • • Clevis pin | | |
| 58 | 925093 | 1 | • • O-ring | | |
| 59 | 940169 | 4 | • Hexagon screw | | |
| 60 | 875826 | 1 | • Bellows kit | | |
| 61 | 853013 | 1 | • • Hose clamp | | |
| 62 | 853012 | 1 | • • Hose clamp | | |
| 63 | 839351 | 1 | • Oil dipstick | | |
| 64 | 955974 | 1 | • O-ring | | |
| 65 | 853706 | 1 | • Type plate | | |
| 66 | 804269 | 2 | • Drive screw | | |
| 67 | 854179 | 1 | • Anchorage | | |
| 68 | 854036 | 1 | Cover | | INCLUDED IN COMPLETE DRIVE UNIT |
| 69 | 941816 | 1 | Cross recessed screw | | INCLUDED IN COMPLETE DRIVE UNIT |
| 70 | 854137 | 1 | Sign | | INCLUDED IN COMPLETE DRIVE UNIT |
| 71 | 854142 | 1 | Sign | | INCLUDED IN COMPLETE DRIVE UNIT, P |
| | 854143 | 1 | Sign | | INCLUDED IN COMPLETE DRIVE UNIT, S.B |
| 72 | 854144 | 1 | Sign | | INCLUDED IN COMPLETE DRIVE UNIT |