

**AQ205A**

| PART NO. | QTY | DESCRIPTION          | SEE SEC.    | NOTES                                    |
|----------|-----|----------------------|-------------|--|
| 856534   | 1   | Longblock            |             | MODEL 1989                               |
|          |     | Bulletin P-21-0-8    | P-21-0-8-EN | Longblock Guidelines, 430A, 431A, AQ205A |
| 856367   | 2   | • Cylinder head      |             |  |
| 856371   | 2   | • Gasket             |             |  |
| 835077   | 10  | • Screw              |             |  |
| 835079   | 4   | • Screw              |             |  |
| 835078   | 12  | • Screw              |             |  |
| 856398   | 2   | • Valve cover        |             |  |
| 818620   | 2   | • Filler cap         |             |  |
| 856401   | 2   | • Gasket             |             |  |
| 856400   | 6   | • Screw              |             |  |
|          | 1   | • CYLINDER BLOCK     |             |  |
| 841873   | 6   | • Inlet valve        |             | STD                                      |
| 856368   | 6   | • Exhaust valve      |             | STD                                      |
| 835102   | 12  | • Spring             |             |  |
| 841782   | 6   | • Washer             |             | INLET                                    |
| 855825   | 6   | • Rotator            |             | EXHAUST                                  |
| 855564   | 1   | • Sealing kit        |             |  |
| 835401   | 24  | • Valve collet       |             |  |
| 841781   | 12  | • Shield             |             |  |
| 856396   | 12  | • Push rod           |             |  |
| 856397   | 12  | • Tappet             |             |  |
| 856406   | 6   | • Guide              |             |  |
| 856407   | 1   | • Retainer           |             |  |
| 856421   | 12  | • Rocker arm         |             |  |
| 856422   | 1   | • Timing gear casing |             |  |
| 841038   | 1   | • Setting indicator  |             |  |
| 943629   | 10  | • Screw              |             |  |
| 856663   | 1   | • Gasket             |             |  |
| 856394   | 1   | • Camshaft           |             |  |
| 856408   | 1   | • Retainer           |             |  |
| 856409   | 2   | • Screw              |             |  |
| 856395   | 1   | • Sprocket           |             |  |
| 856069   | 1   | • Sprocket           |             |  |
| 856070   | 1   | • Chain              |             |  |
| 940135   | 3   | • Screw              |             |  |
| 941907   | 3   | • Spring washer      |             |  |
| 856372   | 1   | • Crankshaft         |             |  |
| 856373   | 1   | • Vibration damper   |             |  |
| 835059   | 2   | • Key                |             |  |
| 856374   | 1   | • Flywheel           |             |  |
| 835439   | 6   | • Screw              |             |  |
| 941909   | 6   | • Spring washer      |             |  |
| 856375   | 6   | • Connecting rod     |             |  |
| 856383   | 6   | • Rod bearing        |             |  |
| 856386   | 1   | • Oil pan            |             |  |
| 856402   | 1   | • Gasket             |             |  |
| 841215   | 1   | • Plug               |             |  |
| 856295   | 1   | • Gasket             |             |  |
| 940100   | 12  | • Screw              |             |  |
| 955893   | 12  | • Washer             |             |  |
| 940135   | 2   | • Screw              |             |  |
| 856388   | 1   | • Reinforcement      |             | RIGHT SIDE                               |
| 856389   | 1   | • Reinforcement      |             | LEFT SIDE                                |
| 945457   | 2   | • Nut                |             |  |
| 856390   | 1   | • Oil pump           |             |  |
| 835372   | 1   | • Oil pump screen    |             |  |
| 835373   | 1   | • Shaft              |             |  |
| 835374   | 1   | • Sleeve             |             |  |
| 955550   | 1   | • Screw              |             |  |
| 856391   | 1   | • Retainer           |             |  |

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| 841750   | 1   | · Oil filter        |             |                             |
|          |     | · Bulletin P-21-7-1 | P-21-7-1-EN | Oil Filters, GM gas engines |
| 856392   | 1   | · Inlet pipe        |             |                             |
| 856393   | 2   | · Gasket            |             |                             |
| 855824   | 8   | · Screw             |             |                             |
| 855597   | 4   | · Screw             |             |                             |
| 856364   | 1   | · Water pump        |             |                             |
| 940162   | 1   | · Screw             |             |                             |
| 955536   | 2   | · Screw             |             |                             |
| 955540   | 1   | · Screw             |             |                             |
| 876046   | 1   | · Spark plug kit    |             |                             |