



9025

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	856372	1	Crankshaft		SEE GROUP 10A
1A	835057	1	· Pin		
2	856439	1	Thrust bearing		STD (835052)
	856666	1	Thrust bearing		UNDER SIZE 0,010" (83505)
	856765	1	Thrust bearing		UNDER SIZE 0,020" (83506)
3	856739	4	Main bearing		STD (835051)
	841254		Main bearing, MAIN BEARING SHELL		STD, REPL BY 856739
					UPPER
	841255		Main bearing, MAIN BEARING SHELL		STD, REPL BY 856739
					LOWER
	856342	4	Main bearing		UNDER SIZE 0,010" (83505)
	856764	4	Main bearing		UNDER SIZE 0,020" (83505)
4		1	SPROCKET	02A-0385	
5	835059	2	Key		
6	855907	1	Retainer	IK	INCLUDED IN BASIC ENGINE
6B	855809	1	· Seal		
6C	855808	2	· Stud		
6D	855810	1	Gasket		
6E	855811	2	Screw		
	855812	1	Screw		
6F	855813	1	Stud		
7	856375	6	Connecting rod		
8	856376	12	· Screw		
9	835473	12	· Nut		
10	856383	6	Rod bearing		STD
	856384	6	Main bearing		UNDER SIZE 0,010"
	856385	6	Main bearing		UNDER SIZE 0,020"
11	856374	1	Flywheel		
12	835439	6	Screw		
13	941909	6	Spring washer		
14	855694	1	Absorber		
15	835482	3	Screw		
16	942336	3	Spring washer		
16A	940097	3	Washer		
17	856377	6	Piston		STD, S4 FGH. INCL. IN CYLINDERBLOCK.. WHEN ORDERING SEPARATE PISTONS, NOTE THE MARKING ON THE UNDERSIDE OF THE CYLINDER BLOCK.
	856378	6	Piston		ALT, STD, S5 JKL. WHEN ORDERING SEPARATE PISTONS, NOTE THE MARKING ON THE UNDERSIDE OF THE CYLINDER BLOCK.
					REPL BY 856377
	856379	6	Piston		OVER SIZE 0,030"
18		6	· GUDGEON PIN		
19	856381	6	Piston ring kit		STD
	856382	6	Piston ring kit		OVER SIZE 0,030"
20	856373	1	Vibration damper		
21	835407	1	Pulley		
22	955696	1	Screw		
23	835410	1	Lock washer		
24	835409	1	Washer		
25	856128	1	Decal		
26	855722	1	Sea water pump		SEE GROUP 2B
27	942336	3	Spring washer		
28	968531	3	Screw		