



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		1			USED TOGETHER WITH 832314, REPLACED BY 1EA 852161, 1EA 851267., PZ-2890112
	850460	1	Upper gear		USED TOGETHER WITH 832314, REPLACED BY 1EA 851340, 1EA 851267., PZ-2898014
	851340	1	Upper gear		REPLACED BY 1EA 851452, 1EA 959440., PZ2898015-
2		1	• Housing		
3	941814	2	• Stud	13133	
4	832667	1	• Gear housing cover		
5	814179	1	• Plug		
6	897682	1	• Gasket		
7	941807	3	• Hex. socket screw		
8	814643	1	• Hollow screw		
9	955989	1	• O-ring		
10	832669	1	• Gasket		
11	839027	1	• Gear set		
12	875425	1	• Bearing box		
13	951940	1	• • Spring pin		
14	183247	1	• • Roller bearing		
15	183668	1	• • Roller bearing		
16	897772	1	• • Oil deflector		
17	925256	2	• O-ring		
18	941826	X	• Shim		TH = 0,05 MM
	941827	X	• Shim		TH = 0.2mm
	948230	X	• Shim		TH = 0.35mm
19	839253	1	• Sealing ring		
20	914538	1	• Snap ring		
21	832675	1	• Washer		
22	956000	1	• O-ring		
23	943871	X	• Shim		TH = 0,05 MM
	943872	X	• Shim		TH = 0.1mm
	943873	X	• Shim		TH = 0.2mm
24	839028	1	• Joint		
			Bulletin P-44-1-5	P-44-1-5-EN	U-joints
24A	897774	1	• • Fork		
			Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25	839026	1	• • Fork		
26	897706	1	• • Intermediate section		
27	897707	2	• • Cross piece		
28	897776	4	• • • Lock ring		
29		8	• • • NEEDLE BEARING		
30		8	• • • PROTECTOR RING		
31		8	• • • CORK RING		
32		1	• Screw		
33	839013	1	• Washer		
34	832573	1	• Tensioning ring		REPLACED BY 1EA 852161, 1EA 851267., PZ-2890112
		1	• Tensioning ring		REPLACED BY 1EA 851340, 1EA 851267., PZ-2898014
	851265	1	• Tensioning ring		REPLACED BY 1EA 851452, 1EA 959440., PZ2898015-
35	956590	4	• Hex. socket screw		
36	942598	4	• Washer		
37	183729	2	• Ball bearing		
38	832644	2	• Bearing sleeve		
39	852705	1	• Pivot pin		PZ2898015-
39A	941807	2	• Hex. socket screw		PZ2898015-
40	943869	X	• Shim		TH = 0,05 MM
	946179	X	• Shim		TH = 0.1mm
	943870	X	• Shim		TH = 0.2mm
41	943866	X	• Shim		TH = 0.1mm
	943867	X	• Shim		TH = 0.2mm
	943868	X	• Shim		TH = 0.4mm
42	897385	1	• Shaft		
43	814601	1	• Sliding sleeve		
			Bulletin P-44-1-8	P-44-1-8-EN	Shift mechanism, shift cone and shoe
			Bulletin P-44-1-18	P-44-1-18-EN	Shift Cone
44	813970	1	• Spring		

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
45	26411	1	• Shim		
46	951077	1	• Snap ring		
47	181359	4	• Needle roller assemb		
48		2	• Spacer ring		
49	897313	1	• Spacer ring		
50	897312	2	• Lock ring		
51	839332	X	• Nut		ALT, TH = 2,00 MM
	839333	X	• Nut		ALT, TH = 2,37 MM
	839334	X	• Nut		ALT, TH = 2,65 MM
52	839504	1	• Shift mechanism		
53	839505	1	• • Bearing housing		
54	897816	1	• • Eccentric piston		
			Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
55	814603	1	• • Dog		
56	814184	1	• • Spring		
57		2	• • Ball		PZ-2829528
58		2	• • Spring		PZ-2829528
59		X	• • Locking wire		PZ-2829528 L = 300 MM
60	897711	1	• • Screw		
61	897871	X	• • Shim		TH = 0.2mm
62	958838	1	• • Sealing ring		
63	951924	1	• • Spring pin		
64	942871	1	• • Clevis pin		
65	925093	1	• • O-ring		
66	940169	4	• Hexagon screw		
67	875256	1	• Bellows		
68	961677	1	• Hose clamp		
69	961676	1	• Hose clamp		
70	839351	1	• Oil dipstick		
71	955974	1	• O-ring		
72		1	• Sign		
73	804269	2	• Drive screw		
74	832716	1	Shoulder screw		REPLACED BY 1EA 852161, 1EA 851267., PZ-2890112 1/2"
	839696	1	Shoulder screw		REPLACED BY 1EA 851340, 1EA 851267., PZ-2898014 M18
75	832570	1	Protecting cover		
76	897873	1	• Latch		
77	943218	1	• Cross recessed screw		
78	941816	1	Cross recessed screw		
79	839465	1	Sign		