



| REF | PART NO. | QTY | DESCRIPTION              | SEE SEC.     | NOTES  |
|-----|----------|-----|--------------------------|--------------|--|
| 1   |          | 1   |                          |              | USED TOGETHER WITH 832314, REPLACED BY 1EA 852161, 1EA 851267., PZ-2890112 |
|     | 850460   | 1   | Upper gear               |              | USED TOGETHER WITH 832314, REPLACED BY 1EA 851340, 1EA 851267., PZ-2898014 |
|     | 851340   | 1   | Upper gear               |              | REPLACED BY 1EA 851452, 1EA 959440., PZ2898015-                            |
| 2   |          | 1   | • Housing                |              |  |
| 3   | 941814   | 2   | • Stud                   | 13055        |  |
| 4   | 832667   | 1   | • Gear housing cover     |              |  |
| 5   | 814179   | 1   | • Plug                   |              |  |
| 6   | 897682   | 1   | • Gasket                 |              |  |
| 7   | 941807   | 3   | • Hex. socket screw      |              |  |
| 8   | 814643   | 1   | • Hollow screw           |              |  |
| 9   | 955989   | 1   | • O-ring                 |              |  |
| 10  | 832669   | 1   | • Gasket                 |              |  |
| 11  | 839027   | 1   | • Gear set               |              |  |
| 12  | 875425   | 1   | • Bearing box            |              |  |
| 13  | 951940   | 1   | • • Spring pin           |              |  |
| 14  | 183247   | 1   | • • Roller bearing       |              |  |
| 15  | 183668   | 1   | • • Roller bearing       |              |  |
| 16  | 897772   | 1   | • • Oil deflector        |              |  |
| 17  | 925256   | 2   | • O-ring                 |              |  |
| 18  | 941826   | X   | • Shim                   |              | TH = 0,05 MM   |
|     | 941827   | X   | • Shim                   |              | TH = 0.2mm   |
|     | 948230   | X   | • Shim                   |              | TH = 0.35mm  |
| 19  | 839253   | 1   | • Sealing ring           |              |  |
| 20  | 914538   | 1   | • Snap ring              |              |  |
| 21  | 832675   | 1   | • Washer                 |              |  |
| 22  | 956000   | 1   | • O-ring                 |              |  |
| 23  | 943871   | X   | • Shim                   |              | TH = 0,05 MM   |
|     | 943872   | X   | • Shim                   |              | TH = 0.1mm   |
|     | 943873   | X   | • Shim                   |              | TH = 0.2mm   |
| 24  | 839028   | 1   | • Joint                  |              |  |
|     |          |     | Bulletin P-44-1-5        | P-44-1-5-EN  | U-joints   |
| 24A | 897774   | 1   | • • Fork                 |              |  |
|     |          |     | Bulletin P-44-1-5        | P-44-1-5-EN  | U-joints   |
| 25  | 839026   | 1   | • • Fork                 |              |  |
| 26  | 897706   | 1   | • • Intermediate section |              |  |
| 27  | 897707   | 2   | • • Cross piece          |              |  |
| 28  | 897776   | 4   | • • • Lock ring          |              |  |
| 29  |          | 8   | • • • NEEDLE BEARING     |              |  |
| 30  |          | 8   | • • • PROTECTOR RING     |              |  |
| 31  |          | 8   | • • • CORK RING          |              |  |
| 32  |          | 1   | • Screw                  |              |  |
| 33  | 839013   | 1   | • Washer                 |              |  |
| 34  | 832573   | 1   | • Tensioning ring        |              | REPLACED BY 1EA 852161, 1EA 851267., PZ-2890112                            |
|     |          | 1   | • Tensioning ring        |              | REPLACED BY 1EA 851340, 1EA 851267., PZ-2898014                            |
|     | 851265   | 1   | • Tensioning ring        |              | REPLACED BY 1EA 851452, 1EA 959440., PZ2898015-                            |
| 35  | 956590   | 4   | • Hex. socket screw      |              |  |
| 36  | 942598   | 4   | • Washer                 |              |  |
| 37  | 183729   | 2   | • Ball bearing           |              |  |
| 38  | 832644   | 2   | • Bearing sleeve         |              |  |
| 39  | 852705   | 1   | • Pivot pin              |              | PZ2898015-   |
| 39A | 941807   | 2   | • Hex. socket screw      |              | PZ2898015-   |
| 40  | 943869   | X   | • Shim                   |              | TH = 0,05 MM   |
|     | 946179   | X   | • Shim                   |              | TH = 0.1mm   |
|     | 943870   | X   | • Shim                   |              | TH = 0.2mm   |
| 41  | 943866   | X   | • Shim                   |              | TH = 0.1mm   |
|     | 943867   | X   | • Shim                   |              | TH = 0.2mm   |
|     | 943868   | X   | • Shim                   |              | TH = 0.4mm   |
| 42  | 897385   | 1   | • Shaft                  |              |  |
| 43  | 814601   | 1   | • Sliding sleeve         |              |  |
|     |          |     | Bulletin P-44-1-8        | P-44-1-8-EN  | Shift mechanism, shift cone and shoe                                       |
|     |          |     | Bulletin P-44-1-18       | P-44-1-18-EN | Shift Cone   |
| 44  | 813970   | 1   | • Spring                 |              |  |

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| 45  | 26411    | 1   | • Shim                 |             |  |
| 46  | 951077   | 1   | • Snap ring            |             |  |
| 47  | 181359   | 4   | • Needle roller assemb |             |  |
| 48  |          | 2   | • Spacer ring          |             |  |
| 49  | 897313   | 1   | • Spacer ring          |             |  |
| 50  | 897312   | 2   | • Lock ring            |             |  |
| 51  | 839332   | X   | • Nut                  |             | ALT, TH = 2,00 MM                                    |
|     | 839333   | X   | • Nut                  |             | ALT, TH = 2,37 MM                                    |
|     | 839334   | X   | • Nut                  |             | ALT, TH = 2,65 MM                                    |
| 52  | 839504   | 1   | • Shift mechanism      |             |  |
| 53  | 839505   | 1   | • • Bearing housing    |             |  |
| 54  | 897816   | 1   | • • Eccentric piston   |             |  |
|     |          |     | Bulletin P-44-1-7      | P-44-1-7-EN | Shift mechanism, eccentric piston                    |
| 55  | 814603   | 1   | • • Dog                |             |  |
| 56  | 814184   | 1   | • • Spring             |             |  |
| 57  |          | 2   | • • Ball               |             | PZ-2829528   |
| 58  |          | 2   | • • Spring             |             | PZ-2829528   |
| 59  |          | X   | • • Locking wire       |             | PZ-2829528 L = 300 MM                                |
| 60  | 897711   | 1   | • • Screw              |             |  |
| 61  | 897871   | X   | • • Shim               |             | TH = 0.2mm   |
| 62  | 958838   | 1   | • • Sealing ring       |             |  |
| 63  | 951924   | 1   | • • Spring pin         |             |  |
| 64  | 942871   | 1   | • • Clevis pin         |             |  |
| 65  | 925093   | 1   | • • O-ring             |             |  |
| 66  | 940169   | 4   | • Hexagon screw        |             |  |
| 67  | 875256   | 1   | • Bellows              |             |  |
| 68  | 961677   | 1   | • Hose clamp           |             |  |
| 69  | 961676   | 1   | • Hose clamp           |             |  |
| 70  | 839351   | 1   | • Oil dipstick         |             |  |
| 71  | 955974   | 1   | • O-ring               |             |  |
| 72  |          | 1   | • Sign                 |             |  |
| 73  | 804269   | 2   | • Drive screw          |             |  |
| 74  | 832716   | 1   | Shoulder screw         |             | REPLACED BY 1EA 852161, 1EA 851267., PZ-2890112 1/2" |
|     | 839696   | 1   | Shoulder screw         |             | REPLACED BY 1EA 851340, 1EA 851267., PZ-2898014 M18  |
| 75  | 832570   | 1   | Protecting cover       |             |  |
| 76  | 897873   | 1   | • Latch                |             |  |
| 77  | 943218   | 1   | • Cross recessed screw |             |  |
| 78  | 941816   | 1   | Cross recessed screw   |             |  |
| 79  | 839465   | 1   | Sign                   |             |  |