



6334

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	875532	1	Clamping ring		EARLY TYPE. DRILLED 30MM.
	875671	1	Transom shield		LATE TYPE
2	839441	1	• Steering yoke		
3	914169	1	• • Lubricating nipple		
4	839195	1	• • Ring	IK	
			• • Bulletin 48-23	48-23-EN	Seal Ring
5	814640	2	• • Bushing		
6	941872	2	• Stud		
7	897798	2	• Shoulder screw		
8	897244	2	• Washer		
9	943152	2	• Nut		
10	832651	1	• Bushing		LOWER
11	832652	1	• Bushing		UPPER
12	814684	1	• Protective helmet		EARLY TYPE
	851267	1	• Protective helmet		LATE TYPE
13	814641	1	• • Bushing		EARLY TYPE
13A	851262	1	• • Bushing		LATE TYPE. DRILLED 35MM.
14	832608	1	• Sign		
15	804269	2	• Drive screw		
16	897744	1	• Plug		EARLY TYPE
17	897745	1	• Gasket		EARLY TYPE
17A	852705	1	Pivot pin		LATE TYPE, SEE GROUP 4C
17B	941807	2	Screw		LATE TYPE, SEE GROUP 4C
18	956568	2	Screw		SEE GROUP 9
19	897726	1	Sealing strip		
20	959967	4	Screw		
21	925256	1	O-ring	IK	
22	835336	1	Grommet		
23	941399	1	• Plug		
24	850004	1	Bellows		
25	897803	9	• Ring		
26	961675	2	Hose clamp		
27	897773	1	Hose		
28	897836	1	Washer		
29	897744	1	Plug		
30	897745	1	Gasket		
31	832598	1	Zinc electrode		
32	959438	2	Screw		
33	814301	1	Adjuster pin		
34	814357	2	Flange nut		
35	897831	2	Pivot pin		
36	941873	2	Screw		
37	941670	2	Washer		
38	806310	1	Clamping ring		
39	804190	2	• Rubber ring		
40	191844	6	• Screw		
41	806624	3	• Striker plate		
42	875531	1	Rubber cushion		
43	832565	2	• Gasket		
44	940097	2	• Washer		
45	950364	2	• Nut		
46	839459	1	Spindle arm		SEE GROUP 6
47	955537	1	Screw		
48	940097	1	Washer		
49	826819	1	Grommet		
50	950352	2	Lock nut		
50A	955893	2	Washer		
51	925063	1	O-ring		
52	897599	1	Hose		
53	961668	2	Hose clamp		
54	839091	1	Hose		
55	952635	1	Clamp		
56		X	CONTROL CABLE		SEE GROUP 9
57	897745	1	Gasket		

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58	943426	6	Screw		
59	850418	6	O-ring		
60	190878	6	Washer		
61	940176	6	Nut		
62	839425	1	Shaft		
63	181105	1	Ball bearing		
64	914462	1	Lock ring		
65	914533	3	Snap ring		
66	958860	1	Sealing ring		
67	11013	1	Ball bearing		
68	958860	1	Sealing ring		
69	839484	1	Flywheel housing		SEE GROUP 2A
70	804262	1	Plug		
71	941909	6	Spring washer		
72	940157	6	Nut		
73	952986	X	Rubber hose		L = 2X150 MM
74	943482	4	Hose clamp		
75		X	CABLE AND CABLE TERMINALS		SEE GROUP 3
76	851766	1	Hose connection		SEE GROUP 4C
77	814253	1	Hose attachment		
78	835572	1	Hose		
79	943475	2	Hose clamp		SEE GROUP 2B
80	897824	1	Conveyer stop		REPLACED BY REVERSE GEAR 834707, FLANGE 819105.
81	944738	1	Plastic plug		(814310). REPLACED BY REVERSE GEAR 834707, FLANGE 819105.
82	925055	4	O-ring		