



AQ145A

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	875532	1	Clamping ring		FOR EARLY TYPE OF STEERING SYSTEM.. REPLACED BY 1EA 875671 1EA 851265 1EA 851263 2EA 941807.
	875637	1			MO-XXXX/187079. FOR LATE TYPE OF STEERING SYSTEM.. REPLACED BY 1EA 875671 1EA 851265 1EA 851263 2EA 941807.
	875671	1	Transom shield		MOXXXX/187080-
2	839441	1	• Steering yoke		
3	914169	1	• • Lubricating nipple		
4	839195	1	• • Ring	IK	
			• • Bulletin 48-23	48-23-EN	Seal Ring
5	814640	2	• • Bushing		
6	941872	2	• Stud		
7	897798	2	• Shoulder screw		
8	897244	2	• Washer		
9	943152	2	• Nut		
10	832651	1	• Bushing		
11	832652	1	• Bushing		
11A	850653	1	• Bushing		SEE GROUP 6. FOR LATE TYPE OF STEERING SYSTEM.
12	814684	1	• Protective helmet		FOR EARLY TYPE OF STEERING SYSTEM.
	839592	1	• Protective helmet		MO-XXXX/187079. FOR LATE TYPE OF STEERING SYSTEM.
	851267	1	• Protective helmet		MOXXXX/187080-
13	814641	1	• • Bushing		FOR EARLY TYPE OF STEERING SYSTEM.. FOR 1/2"- 13UNC SCREW.
	839698	1	• • Bushing		FOR LATE TYPE OF STEERING SYSTEM.. FOR M18 BOLTS.
13A	839697	1	• • Bushing		MO-XXXX/187079. FOR LATE TYPE OF STEERING SYSTEM.
13B	851262	1	• • Bushing		FOR BEARING PIN WITH 2 BOLTS.
14	832608	1	• Sign		
15	804269	2	• Drive screw		
16	897744	1	• Plug		FOR EARLY TYPE OF STEERING SYSTEM.
17	897745	1	• Gasket	IK	FOR EARLY TYPE OF STEERING SYSTEM.
17A	852705	1	Pivot pin, BEARING PIN		(851263) MOXXXX/187080-
17B	941807	2	Screw		MOXXXX/187080-
18	956568	2	Screw		SEE GROUP 9
19	897726	1	Sealing strip		
20	959967	4	Screw		
21	925256	1	O-ring	IK	
22	852972	1	Grommet		(834440)
23	925055	4	O-ring	IK	
24	875829	1	Bellows kit		(850443)
		1	• BELLOW		
25	961675	1	• Hose clamp		
26	814473	1	Rubber plug		
27	897744	1	Plug		
28	897745	1	Gasket	IK	
29	832598	1	Zinc electrode		
30	959438	2	Screw		
31	814301	1	Adjuster pin		
32	814357	2	Flange nut		
33	853175	2	Pivot pin		
34	941873	2	Screw		
35	941670	2	Washer		
36	826941	1	Clamping ring		
37	813967	2	• Rubber ring		
38	813964	1	• Spacer ring		
39	191844	6	• Screw		
40	806624	3	• Striker plate		
41	875531	1	Rubber cushion		

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42	832565	2	· Gasket		
43	940097	2	· Washer		(960142)
44	950364	2	· Nut		
45	839459	1	Spindle arm		SEE GROUP 6. FOR EARLY TYPE OF STEERING SYSTEM.
45A	850488	1	Spindle arm		SEE GROUP 6. FOR LATE TYPE OF STEERING SYSTEM.
46	955537	1	Screw		
47	940097	1	Washer		
48	834346	1	Grommet		FOR EARLY TYPE OF STEERING SYSTEM.
	850729	1	Grommet		FOR LATE TYPE OF STEERING SYSTEM.
49	955893	2	Washer		
50	950352	2	Lock nut		
51	925063	1	O-ring		
52	875822	1	Hose kit		(897599)
		1	· HOSE		
53	961668	2	· Hose clamp		
54	851766	1	Hose connection		(832846) SEE GROUP 4C
55	839091	1	Hose		
56	897745	1	Gasket		
57		X	CONTROL CABLE		SEE GROUP 9
58	952635	1	Clamp		
59	943426	6	Screw		
60	850418	6	O-ring		
61	190878	6	Washer		
62	940176	6	Nut		
63	834953	1	Flywheel		EARLY TYPE. REPLACED BY FLYWHEEL COVER 841963 + GREASE NIPPLE 914167
	841963	1	Flywheel housing		
64	940280	4	Spring washer		
65	955342	4	Screw		
66	180019	1	Lubricator		EARLY TYPE
	914167	1	Lubricating nipple		
67	834568	1	Cover plate		
68	955524	3	Screw		
69	941907	3	Spring washer		
70	832941	1	Shaft		
71	946242	1	Sealing ring		
72	11013	1	Ball bearing		
73	914533	2	Snap ring		
74	914462	1	Lock ring		
75	958860	1	Sealing ring	IK	
76		X	CABLES AND CABLE TERMINALS		SEE GROUP 3
77	834871	1	Exhaust hose		(942713) SEE GROUP 2B
78	943483	2	Hose clamp		
79	952971	X	Rubber hose, RUBBER HOSE		L = 140 MM. FOR EARLY TYPE OF STEERING SYSTEM. SEE GROUP 2B
	941799	X	Hose, HOSE		L = 300 MM. FOR LATE TYPE OF STEERING SYSTEM. SEE GROUP 2B
80	943474	2	Hose clamp, HOSE CLAMP		(951790). FOR EARLY TYPE OF STEERING SYSTEM. SEE GROUP 2B
	961699	2	Hose connection		SEE GROUP 2B. FOR LATE TYPE OF STEERING SYSTEM.
81	944738	1	Plastic plug		FOR TRANSPORT.. FOR EARLY TYPE OF STEERING SYSTEM.
82	897824	1	Conveyer stop		FOR TRANSPORT.
83	832716	1	Shoulder screw, SCREW		1/2" - 13 UNC. FOR EARLY TYPE OF STEERING SYSTEM. SEE GROUP 4C

