

BB115A, BB115B, BB115C, MB20A, AQ130C, AQ130D

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
875526	1	Engine		
462653	1	• Cylinder block		
418416	1	• Oil jet		
19730	2	• Locating pin		
950562	2	• Pin		
831496	1	• Tap		
806202	1	• Timing gear casing		
418622	1	• Felt ring		
418626	1	• Safety washer		
418620	1	• Gasket		
955514	2	• Screw		
940158	7	• Screw		
955893	9	• Washer		
1218674	1	• Camshaft		
463902	1	• Expansion plug		
418363	1	• Spacer ring		
910118	1	• Woodruff key		
943455	2	• Screw		
875375	1	• Gear set		
806214	1	• Nut		
1219237	4	• Connecting rod		
271063	1	• Big end bearing kit		
1219000	1	• Crankshaft		
418861	1	• Hub		
910121	1	• Key		
824594	1	• Pulley		
460511	1	• Washer		
831779	1	• Screw		
271214	1	• Main bearing kit		
418624	1	• Lock ring		
418238	1	• Sealing flange		
418621	1	• Felt ring		
418625	1	• Retainer		
418623	1	• Lock ring		
430134	1	• Gasket		(418257)
940100	6	• Screw		
941906	6	• Spring washer		
952075	2	• Plug		
272056	4	• Piston kit		(272008)
		• Bulletin 41-02	41-02-EN	Piston Rings
275334	4	• Piston ring kit		(275306)
463096	4	• Piston pin		
1276511	8	• Snap ring		(945848)