



5070

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	832523	1	Upper gear unit		
2	832569	1	• Gear housing		
3	832571	1	• • Gear housing cover		
4	804342	1	• • • Screw		EARLY TYPE
5	804344	1	• • • Gasket	IK	EARLY TYPE
6	832573	1	• • Clamping ring		
7		1	• GEAR SET WITH BRONZE CONE		PZ-2510624. EARLY TYPE OF UPPER GEAR 852488 IS REPLACED BY UPPER GEAR 852536 + SPLINE SLEEVE 852534.
	814598	1	• Gear set, SET OF GEARS STEEL CONE		PZ2510625-
8	183458	2	• Ball bearing		
9	897309	2	• Bearing sleeve		
10	941821	X	• Adjusting washer		TH = 0,05 MM
	941822	X	• Adjusting washer		TH = 0,20 MM
11	897312	2	• Lock ring		
12	897313	1	• Spacer ring		
13	897308	2	• Spacer ring		
14	181359	4	• Needle bearing		
15	914459	1	• Lock ring		
16	26411	1	• Spacer		
17	813970	1	• Spring		
18	814167	1	• Sliding sleeve, SLIDING SLEEVE OF STEEL		PZ-2510624
	814601	1	• Sliding sleeve, SLIDING SLEEVE OF BRONZE		PZ2510625-
			• Bulletin P-44-1-8	P-44-1-8-EN	Shift mechanism, shift cone and shoe
18					
19		1	• SHAFT		INCLUDED IN DRIVE UNIT 120S.
20	814168	1	• Gasket	IK	
21	839332	1	• Nut		TH = 2,00 MM ALT
	839333	1	• Nut		TH = 2,37 MM ALT
	839334	1	• Nut		TH = 2,65 MM ALT
22	941823	X	• Adjusting washer		TH = 0,10 MM
	941824	X	• Adjusting washer		TH = 0,20 MM
	941825	X	• Adjusting washer		TH = 0,40 MM
23	941807	3	• Screw		
24	814176	1	• Hollow screw		PZ-2514280
	814643	1	• Hollow screw		PZ2514281-
25	804261	1	• Gasket	IK	PZ-2514280
	955989	1	• O-ring	IK	PZ2514281-
26	839351	1	• Oil dipstick		
27	804261	1	• Gasket	IK	PZ-2785179
	955974	1	• O-ring	IK	PZ2785180-
28	941896	1	• Screw		
29	897314	1	• Washer		
30	941828	X	• Adjusting washer		TH = 0,05 MM
	941829	X	• Adjusting washer		TH = 0,10 MM
	941830	X	• Adjusting washer		TH = 0,20 MM
31	814687	1	• Sign		
32	804269	2	• Drive screw		
33	925256	2	• O-ring	IK	
34		1	• DOUBLE BEARING UNIT		PZ-2512320. INCLUDED IN LOWER GEAR UNIT 852487.
	875425	1	• Bearing box		PZ2512321-
35	951940	1	• • Tensioning din		
36	183668	1	• • Roller bearing		PZ2512321-
37	183247	1	• • Bearing		PZ2512321-
38	897772	1	• • Oil deflector		
39	941826	X	• Adjusting washer		TH = 0,05 MM
	941827	X	• Adjusting washer		TH = 0,20 MM
40	942615	1	• Sealing ring	IK	PZ-2512320 D = 72 MM

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40	839253	1	· Sealing ring	IK	PZ2512321- D = 75 MM
41	914537	1	· Lock ring		PZ-2512320
	914538	1	· Lock ring		PZ2512321-
42	897315	1	· Washer		
43	956000	1	· O-ring	IK	
44	956590	4	· Screw		
45	942598	4	· Washer		
46	897862	1	· Shift mechanism, GEAR MECHANISM SLIDING SHOE OF BRONZE		PZ-2510624
	839504	1	· Shift mechanism, SHIFT MECHANISM SLIDING SHOE OF BRONZE		PZ2510625-
47	839505	1	· · Bearing housing		
48	897816	1	· · Eccentric piston		
			· · Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
49	897871	X	· · Adjusting washer		TH = 0,20 MM
50	897711	1	· · Screw		
51	942871	1	· · Pin		
52	951924	1	· · Tensioning din		
53	958838	1	· · Sealing ring	IK	(941866)
54	60309	2	· · Ball		EARLY TYPE
55	839136	2	· · Spring		EARLY TYPE
56	941338	X	· · Locking wire	IK	EARLY TYPE L = 300 MM
57	814184	1	· · Spring		
58	925093	1	· · O-ring	IK	
59	897715	1	· · Dog		PZ-2510624
	814603	1	· · Dog		PZ2510625-
60	940169	4	· Screw		
61	897656	1	· Joint		
62	897774	1	· · Joint fork		
			· · Bulletin P-44-1-5	P-44-1-5-EN	U-joints
63	897705	1	· · Joint fork		
64	897706	1	· · Intermediate section		
65	897707	2	· · Cross piece		
66	897776	4	· · · Lock ring		
67		8	· · · NEEDLE BEARING		
68		8	· · · CORK RING		
69		8	· · · PROTECTOR RING		
70	961677	1	· Clamp		
71	875256	1	· Rubber bellows		
72	961676	1	· Hose clamp		
73	897456	1	Screw		
74	832570	1	Cover		
75	897873	1	· Latch		
76	943218	1	· Screw		
77	941816	1	Screw		
78	814685	1	Sign		