



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	832123	1	Upper gear unit	REPLACED BY 1EA 852161, 1EA 851267.
2	832126	1	• Housing	
3	961638	1	• • Pin	
4	832139	1	• Gear housing cover	
5	804342	1	• • Screw	
6	804344	1	• • Gasket	IK
7	813952	1	• • Locating pin	
8	832140	1	• • Washer	
9	832143	1	• Gear housing cover	
10	950512	1	• • Pin	
11	832142	1	• Protecting cover	
12	940315	2	• Screw	
13	832127	1	• Gear set	
14	181287	2	• Ball bearing	
15	181290	2	• Ball bearing	
16	832920	1	• Bearing box	
17	832921	1	• Bearing cover	
18	956571	6	• Screw	
19	941907	6	• Spring washer	
20	832952	1	• Gasket	IK
21	925094	1	• O-ring	IK
22	955995	1	• O-ring	IK
23	832128	1	• Intermediate ring	TH = 11,850 MM
	832129	1	• Intermediate ring	TH = 11,875 MM
	832130	1	• Intermediate ring	TH = 11,900 MM
	832131	1	• Intermediate ring	TH = 11,925 MM
	832132	1	• Intermediate ring	TH = 11,950 MM
	832133	1	• Intermediate ring	TH = 11,975 MM
	832134	1	• Intermediate ring	TH = 12,000 MM
24	832923	1	• Nut	
25	907025	1	• Lock washer	IK
26	804205	1	• Cover	
27	832189	1	• Washer	
28	832190	1	• Washer	
29	955674	1	• Screw	
30	958856	1	• Sealing ring	IK (958991)
31	940135	6	• Screw	
32	941907	6	• Spring washer	
33	813949	1	• Bearing sleeve	
34	951953	1	• Pin	
35	925257	2	• O-ring	IK
36	804301	X	• Adjusting washer	TH = 0,05 MM
	804221	X	• Adjusting washer	TH = 0,1 MM
	804394	X	• Adjusting washer	TH = 0,2 MM
37	84219	X	• Adjusting washer	TH = 0,1 MM EARLY TYPE
38	804299	X	• Adjusting washer	TH = 0,05 MM
	804220	X	• Adjusting washer	TH = 0,1 MM
	804393	X	• Adjusting washer	TH = 0,2 MM
39	804298	X	• Adjusting washer	TH = 0,05 MM
	804219	X	• Adjusting washer	TH = 0,1 MM
	804392	X	• Adjusting washer	TH = 0,2 MM
40	875169	1	• Sliding sleeve	
41		1	• • SLIDING SLEEVE	
42	955076	1	• • Plug	
43	181268	4	• Needle bearing	
44	941280	1	• Lock ring	
45	813970	1	• Spring	
46	813939	2	• Spacer ring	
47	850761	2	• Pin	
48	814030	2	• Lock ring	IK
49	813944	1	• Piston	
50	813945	1	• Spring	

REF	PART NO.	QTY	DESCRIPTION		NOTES
51	813999	1	· Needle bearing		
52	205	1	· Ball		
53	813942	1	· Shaft		
54	958807	1	· Sealing ring	IK	(940398)
55	813937	1	· Lever		
56	804265	1	· Tensioning din		
57	813935	1	· Companion flange		
58	925093	1	· O-ring	IK	
59	813936	1	· Anchorage		
60	940316	2	· Screw		
61	832137	1	· Oil dipstick		
62	804261	1	· Gasket	IK	
63	940172	4	· Screw		
64	813941	X	· Spacer ring		TH = 5,0 MM
	813971	X	· Spacer ring		TH = 5,1 MM
	813972	X	· Spacer ring		TH = 5,2 MM
	813973	X	· Spacer ring		TH = 5,3 MM
	813974	X	· Spacer ring		TH = 5,4 MM
65	804425	1	· Sign		
66	804269	4	· Drive screw		
67	875512	1	· Rubber bellows		
68	961677	2	· Clamp		
69	832157	1	· Intermediate section		
70	832919	1	· Joint fork		
71	839048	1	· Steering yoke		
72	830486	1	· Bushing		
73	832158	2	· Spider		
74		8	· NEEDLE BEARING		
75		8	· SEAL RING		
76	914507	8	· Snap ring		
77	804312	1	Cube		
78	940191	1	Washer		
79	17276	1	Cotter pin		
80	813955	1	Reverse locking rod		
81	940190	1	Nut		
82	813954	1	Control fork		
83	192662	1	Clevis pin		
84	940191	1	Washer		
85	17253	2	Cotter pin		
86	813927	1	Lever		
87	940189	1	Screw		
88	940190	1	Nut		
89	940191	1	Washer		