



2071

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	813915	1	Upper gear unit	REPLACED BY 1EA 852161, 1EA 851267.
2	813918	1	• Gear housing	
3	832139	1	• • Gear housing cover	
4	804342	1	• • • Screw	
5	804344	1	• • • Gasket	IK
6	813952	1	• • • Locating pin	
	832143	1	• • Gear housing cover	
7		1	• • • BEARING SUPPORT	
8		1	• • • COVER	
9	950512	1	• • • Pin	
10	832142	1	• • Protecting cover	
11	940135	6	• Screw	
12	941907	6	• Spring washer	
13	804299	X	• Adjusting washer	
	804220	X	• Adjusting washer	
	804393	X	• Adjusting washer	
14	940172	4	• Screw	
15	804216	1	• Bearing housing	
16	804301	X	• Adjusting washer	TH = 0,05 MM
	804221	X	• Adjusting washer	TH = 0,10 MM
	804394	X	• Adjusting washer	TH = 0,20 MM
17	956568	6	• Screw	
18	955949	6	• Lock washer	
19	181290	2	• Ball bearing	
20	84219	X	• Adjusting washer	
21	804403	1	• Spacer ring	TH = 11,850 MM ALT
	804404	1	• Spacer ring	TH = 11,875 MM ALT
	804405	1	• Spacer ring	TH = 11,900 MM ALT
	804406	1	• Spacer ring	TH = 11,925 MM ALT
	804407	1	• Spacer ring	TH = 11,950 MM ALT
	804408	1	• Spacer ring	TH = 11,975 MM ALT
	804409	1	• Spacer ring	TH = 12,000 MM ALT
22	906635	1	• Round nut	
23	907025	1	• Lock washer	IK
24	813928	1	• Gear set	
25	181268	4	• Needle bearing	
26	813939	2	• Spacer ring	
27	875169	1	• Sliding sleeve	
28		1	• • SLIDING SLEEVE	
29	955076	1	• • Plug	
30	181287	2	• Ball bearing	
31	813949	1	• Bearing sleeve	
32	951953	1	• Pin	
33	925257	2	• O-ring	IK
34	804205	1	• Cover	
35	804298	X	• Adjusting washer	TH = 0,05 MM
	804219	X	• Adjusting washer	TH = 0,10 MM
	804392	X	• Adjusting washer	TH = 0,20 MM
36	813941	2	• Spacer ring	TH = 5,0 MM ALT
	813971	2	• Spacer ring	TH = 5,1 MM ALT
	813972	2	• Spacer ring	TH = 5,2 MM ALT
	813973	2	• Spacer ring	TH = 5,3 MM ALT
	813974	2	• Spacer ring	TH = 5,4 MM ALT
37	850761	2	• Pin	
38	814030	2	• Lock ring	IK
39	813970	1	• Spring	
40	941280	1	• Lock ring	
41	940315	2	• Screw	
42	940316	2	• Screw	
43	813936	1	• Anchorage	
44	813937	1	• Lever	
45	804265	1	• Tensioning din	
46	925093	1	• O-ring	IK

REF	PART NO.	QTY	DESCRIPTION		NOTES
47	875512	1	• Rubber bellows		
48	961677	2	• Clamp		
49	813999	1	• Needle bearing		
50	813940	1	• Gear		
51	813944	1	• Piston		
52	813945	1	• Spring		
53	205	1	• Ball		
54	813942	1	• Shaft		
55	958807	1	• Sealing ring	IK	(940398)
56	813935	1	• Companion flange		
57	809986	1	• Oil dipstick		
58	804261	1	• Gasket	IK	
59	951077	1	• Lock ring		
60	804425	1	• Sign		
61	804269	4	• Drive screw		
62	804312	1	Cube		
63	940191	1	Washer		
64	17276	1	Cotter pin		
65	814004	1	Universal joint		
66	813955	1	Reverse locking rod		
67	813954	1	Control fork		
68	940190	1	Nut		
69	192662	1	Clevis pin		
70	17253	2	Cotter pin		
71	940191	2	Washer		
72	813927	1	Lever		
73	940189	1	Screw		
74	940190	1	Nut		
75	940191	1	Washer		