



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	814442	1	Splined sleeve	RATIO 1,61:1. INCLUDED IN COMPLETE DRIVE UNIT
2	832522	1	• Bearing housing	
3	875364	1	• Gear housing	
4	832580	1	• • Exhaust outlet	
5	959450	1	• • Screw	
6	183394	1	• • Needle bearing	
7	941812	2	• • Screw	
8	832555	1	• Countershaft	
9	181522	1	• Ball bearing	
10	941832	X	• Adjusting washer	TH = 0,05 MM
	941833	X	• Adjusting washer	TH = 0,20 MM
11	875178	1	• Shaft	
12	183390	1	• • Needle bearing	
13	11072	1	• Roller bearing	
14	897387	1	• Spacer ring	
15	907023	1	• Lock washer	IK
16	906633	1	• Nut	
17	897865	1	• Nut	
18	191573	1	• Lock washer	IK
19	181287	1	• Ball bearing	
20	907025	1	• Lock washer	IK
21	906635	1	• Round nut	
22	832536	1	• Gear set	RATIO 1,61:1
23	914474	1	• Lock ring	
24	832548	1	• Pump rotor	
25	897341	1	• Washer	
26	953449	6	• Stud	
27	955825	6	• Nut	
28	925261	2	• O-ring	IK
29	875805	1	• Zinc ring kit	(832524)
30	940203	2	• • Screw	
31	897426	2	• Sealing ring	IK
32	839534	1	• Line cutter	
33		1	• PROPELLER CONE	REPLACED BY 875495.
	850785	1	• Propeller cone	
33A	851261	1	• Washer	REPLACED BY 1EA 839027 1EA 875495.
34	897367	1	• Washer	
35	804262	1	• Plug	
36	804261	1	• Gasket	
37	941828	X	• Adjusting washer	TH = 0,05 MM
	941829	X	• Adjusting washer	TH = 0,10 MM
	941830	X	• Adjusting washer	TH = 0,20 MM
	941831	X	• Adjusting washer	TH = 1,25 MM
38	941835	X	• Adjusting washer	TH = 0,05 MM
	941836	X	• Adjusting washer	TH = 0,10 MM
39	814482	1	• Oil pump screen	PZ2505931-
40	925256	1	O-ring	IK
41	875183	1	Splined sleeve	
42	914508	1	• Snap ring	
43	941810	4	Screw	