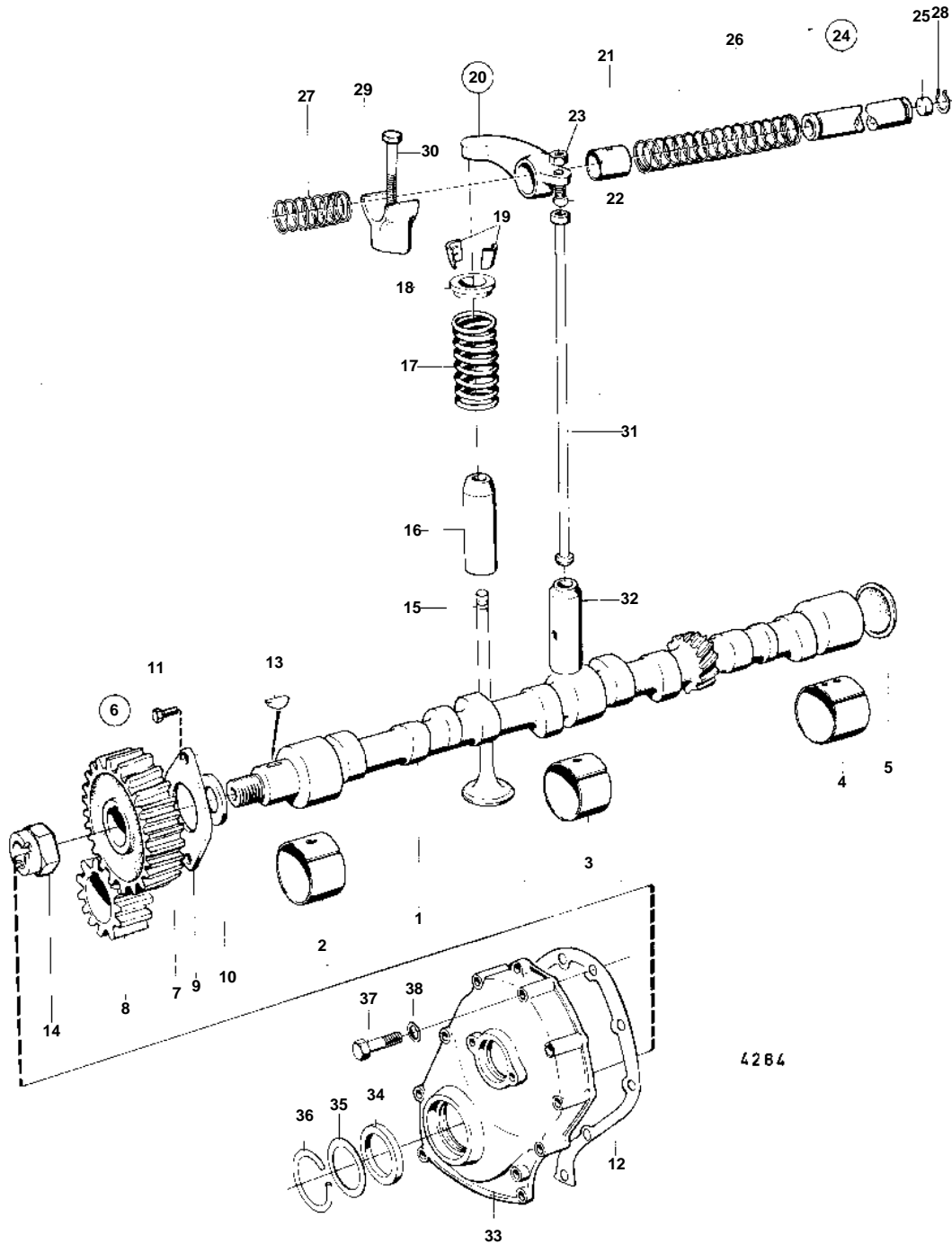


BB115A, BB115B, BB115C, MB20A, MB20B, MB20C



BB115A,BB115B,BB115C,MB20A,MB20B,MB20C

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	1218674	1	Camshaft		
2	430119	1	Bushing, BUSHING		
3	418249	1	Bushing, BUSHING	02A-0125 02A-0100	
4	418250	1	Bushing, BUSHING	02A-0125 02A-0100	
5	463902	1	Expansion plug, PLUG	02A-0125 02A-0100	
6	875375	1	Gear set		
7		1	· CAMSHAFT GEAR	IK	
8		1	· CRANKSHAFT GEAR	IK	
9		1	· THRUST FLANGE	IK	
10	418363	1	· Spacer ring	IK	
11	943455	2	· Screw	IK	
12	418620	1	· Gasket	IK	
13	910118	1	Woodruff key		
14	806214	1	Nut		
15	419734	4	Valve		
	419735	4	Exhaust valve		
16	419652	4	Valve guide, INTAKE	02A-0925 02A-0975	
	419653	4	Valve guide, EXHAUST	02A-0925 02A-0975	
17	418737	8	Valve spring		
18	460181	8	Washer		
19	419643	16	Valve collet		
20	418298	4	Rocker arm		NO. 2-4-6-8
	418301	4	Rocker arm		NO. 1-3-5-7
21	418297	8	· Bushing		
22	418286	8	· Ball stud		
23	921781	8	· Nut		
24	418305	1	Rocker arm shaft		
25	955083	2	· Cap plug		
26	418426	3	Spring		
27	411140	2	Spring		
28	914456	2	Lock ring		
29	418206	4	Bearing bracket		
30	191689	4	Screw		
31	418304	8	Push rod		
32	1218630	8	Tappet		
33	806202	1	Timing gear casing		
34	418622	1	Felt ring	IK	
35	418626	1	Safety washer		
36	418624	1	Lock ring		
37	955514	2	Screw		L = 25 MM
	940158	7	Screw		L = 45 MM
38	941906	9	Spring washer		