



| REF | PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|-----|----------|-----|--------------------------|-------------|--|
| 1 | | 1 | | | REPLACED BY 1EA 814598 1EA 814601 1EA 814603., P2-2793195 |
| | 850460 | 1 | Upper gear | | REPLACED BY 832120., REPLACED BY 1EA 814598 1EA 814601 1EA 814603., P2-2898014 |
| | 851340 | 1 | Upper gear | | REPLACED BY 850788., P22898015- |
| 2 | | 1 | · Housing | | |
| 3 | 941814 | 2 | · Stud | 12913 | |
| 4 | 832667 | 1 | · Gear housing cover | | |
| 5 | | 1 | · · Screw | | EARLY TYPE |
| 6 | 804344 | 1 | · · Gasket | | EARLY TYPE |
| 7 | 814179 | 1 | · Plug | | LATE TYPE |
| 8 | 897682 | 1 | · Gasket | | LATE TYPE |
| 9 | 941807 | 3 | · Hex. socket screw | | |
| 10 | 814643 | 1 | · Hollow screw | | |
| 11 | 955989 | 1 | · O-ring | | |
| 12 | 832669 | 1 | · Gasket | | |
| 13 | | 1 | · GEAR SET | | OPPOSITE REVOLUTION IN RELATION TO ENGINE., PZ-2721098 |
| | 839027 | 1 | · Gear set | | PZ2721099- |
| 14 | 875425 | 1 | · Bearing box | | |
| 15 | 951940 | 1 | · · Spring pin | | |
| 16 | 183247 | 1 | · · Roller bearing | | |
| 17 | 183668 | 1 | · · Roller bearing | | |
| 18 | 897772 | 1 | · · Oil deflector | | |
| 19 | 925256 | 2 | · O-ring | | |
| 20 | 941826 | X | · Shim | | TH = 0,5mm |
| | 941827 | X | · Shim | | TH = 0.20mm |
| | 948230 | X | · Shim | | TH = 0.35mm |
| 21 | 839253 | 1 | · Sealing ring | | |
| 22 | 914538 | 1 | · Snap ring | | |
| 23 | 832675 | 1 | · Washer | | |
| 24 | 956000 | 1 | · O-ring | | |
| 25 | 943871 | X | · Shim | | TH = 0,05 MM |
| | 943872 | X | · Shim | | TH = 0.10mm |
| | 943873 | X | · Shim | | TH = 0.20mm |
| 26 | | 1 | · Joint | | PZ-2721098 |
| | 839028 | 1 | · Joint | | PZ2721099- |
| | | | Bulletin P-44-1-5 | P-44-1-5-EN | U-joints |
| 27 | 897774 | 1 | · · Fork | | |
| | | | Bulletin P-44-1-5 | P-44-1-5-EN | U-joints |
| 28 | | 1 | · · Fork | | PZ-2721098 |
| | 839026 | 1 | · · Fork | | PZ2721099- |
| 29 | 897706 | 1 | · · Intermediate section | | |
| 30 | 897707 | 2 | · · Cross piece | | |
| 31 | 897776 | 4 | · · · Lock ring | | |
| 32 | | 8 | · · · NEEDLE BEARING | | |
| 33 | | 8 | · · · PROTECTOR RING | | |
| 34 | | 8 | · · · CORK RING | | |
| 35 | | 1 | · BOLT | | REPLACED BY 832121., PZ-2721098 |
| | | 1 | · Screw | | PZ2721099- (945090) |
| 36 | | 1 | · Washer | | PZ-2721098 |
| | 839013 | 1 | · Washer | | PZ2721099- |
| 37 | 832573 | 1 | · Tensioning ring | | PZ-2793195 |
| | | 1 | · Tensioning ring | | PZ-2898014 |
| | 851265 | 1 | · Tensioning ring | | P22898015- |
| 37A | 852705 | 1 | · Pivot pin | | (851263) P22898015- |
| 37 | | | | | REPL BY 852705 |
| 37B | 941807 | 2 | · · Hex. socket screw | | P22898015- |
| 38 | 956590 | 4 | · · Hex. socket screw | | |
| 39 | 942598 | 4 | · · Washer | | |
| 40 | 183457 | 2 | · · Ball bearing | | |
| | 183729 | 2 | · · Ball bearing | | REPLACED BY 1EA 850356, 1EA 839592. |
| 41 | 832644 | 2 | · · Bearing sleeve | | |
| 42 | 943869 | X | · · Shim | | TH = 0,05 MM |

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| 42 | 946179 | X | • • Shim | | TH = 0.10mm |
| | 943870 | X | • • Shim | | TH = 0.20mm |
| 43 | 943866 | X | • • Shim | | TH = 0.10mm |
| | 943867 | X | • • Shim | | TH = 0.20mm |
| | 943868 | X | • • Shim | | TH = 0.40 mm |
| 44 | 897385 | 1 | • • Shaft | | |
| 45 | 814601 | 1 | • • Sliding sleeve | | |
| | | | Bulletin P-44-1-8 | P-44-1-8-EN | Shift mechanism, shift cone and shoe |
| | | | Bulletin P-44-1-18 | P-44-1-18-EN | Shift Cone |
| 46 | 813970 | 1 | • • Spring | | |
| 47 | 26411 | 1 | • • Shim | | |
| 48 | 914459 | 1 | • • Snap ring | | REPLACED BY 1EA 851316, 1EA 851267. |
| | 951077 | 1 | • • Snap ring | | PZ-2793195. |
| 49 | 181359 | 4 | • • Needle roller assemb | | |
| 50 | | 2 | • • Spacer ring | | |
| 51 | 897313 | 1 | • • Spacer ring | | |
| 52 | 897312 | 2 | • • Lock ring | | |
| 53 | 839332 | 1 | • • Nut | | TH = 2,00 MM ALT |
| | 839333 | 1 | • • Nut | | TH = 2,37 MM ALT |
| | 839334 | 1 | • • Nut | | TH = 2,65 MM ALT |
| 54 | 839504 | 1 | • • Shift mechanism | | |
| 55 | 839505 | 1 | • • • Bearing housing | | |
| 56 | 897816 | 1 | • • • Eccentric piston | | |
| | | | Bulletin P-44-1-7 | P-44-1-7-EN | Shift mechanism, eccentric piston |
| 57 | 814603 | 1 | • • • Dog | | |
| 58 | 814184 | 1 | • • • Spring | | |
| 59 | | 2 | • • • Ball | | EARLY TYPE |
| 60 | | 2 | • • • Spring | | EARLY TYPE |
| 61 | | X | • • • Locking wire | | EARLY TYPE L = 300 MM |
| 62 | 897711 | 1 | • • • Screw | | |
| 63 | 897871 | X | • • • Shim | | TH = 0.20mm |
| 64 | 958838 | 1 | • • • Sealing ring | | (941866) |
| 65 | 951924 | 1 | • • • Spring pin | | |
| 66 | 942871 | 1 | • • • Clevis pin | | |
| 67 | 925093 | 1 | • • • O-ring | | |
| 68 | 940169 | 4 | • • Hexagon screw | | |
| 69 | 875256 | 1 | • • Bellows | | |
| 70 | 961677 | 1 | • • Hose clamp | | |
| 71 | 961676 | 1 | • • Hose clamp | | |
| 72 | 839351 | 1 | • • Oil dipstick | | |
| 73 | 804261 | 1 | • • Gasket | | PZ-2785179 |
| | 955974 | 1 | • • O-ring | | PZ2785180- |
| 74 | | 1 | • • Sign | | |
| 75 | 804269 | 2 | • • Drive screw | | |
| 76 | 832716 | 1 | Shoulder screw | | PZ-2793195 1/2" |
| | 839696 | 1 | Shoulder screw | | P2-2898014 M18 |
| 77 | 832570 | 1 | Protecting cover | | |
| 78 | 897873 | 1 | • Latch | | |
| 79 | 943218 | 1 | • Cross recessed screw | | |
| 80 | 941816 | 1 | Cross recessed screw | | |
| 81 | 832726 | 1 | Sign | | |