



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	850413	1	Reversing gear		RATIO 1,91:1
2		1	• Gear housing		
3	832668	1	• Cover		
4	956585	3	• Hex. socket screw		
5	832669	1	• Gasket		
6	814643	1	• Hollow screw		
7	955989	1	• O-ring		
8	943866	X	• Shim		TH = 0.1mm
	943867	X	• Shim		TH = 0.2mm
	943868	X	• Shim		TH = 0.4mm
9	183729	2	• Ball bearing		
10	839027	1	• Gear set		
11	897312	2	• Lock ring		
12	850422	1	• Spacer ring		
13	852433	1	• Wear washer		(850243)
14	181359	4	• Needle roller assemb		
15		2	• Spacer ring		
16	897385	1	• Shaft		
17	951077	1	• Snap ring		
18	26411	1	• Shim		
19	813970	1	• Spring		
20	850462	1	• Sliding sleeve		
21	850433	1	• Snap ring		
22	949071	X	• Shim		TH = 0.1mm
	949072	X	• Shim		TH=0,15mm
	949073	X	• Shim		TH = 0.35mm
	949074	X	• Shim		TH = 0.50mm
23	832644	1	• Bearing sleeve		
24	946179	1	• Shim		TH = 0.1mm
	943870		• Shim		TH = 0.2mm
25		1	• NUT		
	839332		• • Nut		ALT TH = 2,10 MM
	839333		• • Nut		ALT TH = 2,37 MM
	839334		• • Nut		ALT TH = 2,65 MM
26	184165	1	• Roller bearing		
27		1	• Gear set		
28	181303	1	• Inner ring		(183840)
28A	181304	1	• Cup		(183840)
29	87655	X	• Shim		TH = 0.1mm
	191840	X	• Shim		TH=0,15mm
	87654	X	• Shim		TH = 0.35mm
30	925256	1	• O-ring		
31		1	• Bearing cover		
32	946329	4	• Flange screw		
33	957173	1	• Gasket		
34	960628	1	• Plug		
35	875425	1	• Bearing box		
36	951940	1	• • Spring pin		
37	183247	1	• • Roller bearing		
38	183668	1	• • Roller bearing		
39	897772	1	• • Oil deflector		
40	925256	1	• O-ring		
41	941826	X	• Shim		TH = 0,05 MM
	941827	X	• Shim		TH = 0.2mm
	948230	X	• Shim		TH = 0.35mm
42	839253	1	• Sealing ring		
43	914538	1	• Snap ring		
44	832675	1	• Washer		
45	956000	1	• O-ring		
46	943871	X	• Shim		TH = 0,05 MM
	943872	X	• Shim		TH = 0.1mm
	943873	X	• Shim		TH = 0.2mm
47	839013	1	• Washer		
48		1	• Screw		(945090)

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
49	850275	1	• Stub axle		
50		1	• Intermediate section		
51	965185	6	• Flange screw		
52	925096	1	• O-ring		
53		X	• Adjusting washer		TH = 0.1mm
	850473	X	• Adjusting washer		TH=0,15mm
		X	• Adjusting washer		TH = 0.35mm
54	183668	2	• Roller bearing		
54A	851114	1	• Spacer ring		BN1805-
54B	84219	1	• Shim		BN1805- TH = 0,1 MM
54	84218	1	• Shim		BN1805- TH = 0,35 MM
55		1	• Bearing housing		
56	946671	1	• Flange screw		
57	925256	1	• O-ring		
58	958879	1	• Sealing ring		
59	125018	1	• O-ring		
60		1	• Cover		
61	955297	4	• Hexagon screw		
62	925069	1	• O-ring		
63	850417	1	• Slip clutch		
			• • COMPONENTS		
64		X	• Shim		BN-1804 TH = 0,1 MM
		X	• Shim		BN-1804 TH = 0,15 MM
		X	• Shim		BN-1804 TH = 0,35 MM
65	850471	1	• Washer		
66	947855	1	• Flange lock nut		
67	839504	1	• Shift mechanism		
68	839505	1	• • Bearing housing		
69	897816	1	• • Eccentric piston		
			Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
70	814603	1	• • Dog		
71	814184	1	• • Spring		
72	897711	1	• • Screw		
73	897871	X	• • Shim		TH = 0.2mm
74	958838	1	• • Sealing ring		(941866)
75	951924	1	• • Spring pin		
76	942871	1	• • Clevis pin		
77	925093	1	• • O-ring		
78	955273	4	• Hexagon screw		
79	941906	4	• Spring washer		
80		1	• Cable attachment		
81	819068	1	• Washer		
82	21471054	1	• Bracket		
83	946577	2	• Lock nut		(940092)
84	955246	2	• Hexagon screw		(950022)
84A	940090	2	• Washer		
85	852363	1	• Intermediate lever		(834021)
86	955781	2	• Hexagon nut		
87	955948	2	• Toothed washer		
88	955270	2	• Hexagon screw		
89	804312	1	• Cube		
90	955892	1	• Washer		
91	17276	1	• Split pin		
92		2	• Insert		
93	850742	1	• End cover		
94	850833	1	• End cover		(850743)
95	942353	4	• O-ring		
96	955276	6	• Hexagon screw		
97	804107	1	• Zinc electrode		
98	800475	1	• Plug		
99	839351	1	• Oil dipstick		
100	955974	1	• O-ring		
101	897682	1	• Gasket		
102	814179	1	• Plug		

