



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	839390	1	Lower gear	RATIO 1,61:1
	839391	1	Lower gear	RATIO 1,89:1
	839392	1	Lower gear	RATIO 2,15:1
2	875523	1	· Housing	
3	851567	1	· · Steering fin	(850012) PZ-2862967
		1	· · · STEERING FIN	INCLUDED IN 850460., (850492) PZ2862968-
				PZ-28004759
	851452	1	· · · · Steering fin	PZ28004760-
4	959422	1	· · · · · Hex. socket screw, SCREW	PZ-2862967
				L = 32 MM 1/4" UNC
	959421	1	· · · · · · Screw, SCREW	PZ-2862967
				L = 25 MM 1/4" UNC
	959439	1	· · · · · · · Hex. socket screw, SCREW	PZ2862968-
				PZ-28004759 5/16" UNC
	959440	1	· · · · · · · · Hex. socket screw	PZ28004760-
5	183497	1	· · · · · · · · Needle bearing	
6	941812	2	· · · · · · · Hex. socket screw	
7		1	· · · · · · · EXHAUST PORT	INCLUDED IN AQ DRIVE UNIT 839400, 839401, 839402., PZ-2850005
8		1	· · · · · · · · RUBBER LIP	
9		2	· · · · · · · PLATE	
10		6	· · · · · · · RIVET	
11	839389	1	Bearing housing	
12	832555	1	Countershaft	
13	183374	1	Ball bearing	
14	941832	X	Shim	TH = 0,05 MM
	941833	X	Shim	TH = 0.20mm
15	832191	1	Gasket	
16	944970	X	Shim	TH = 1,60 MM
17	11072	1	Roller bearing	
18	944522	X	Shim	TH = 0,05 MM
	42981	X	Shim	TH = 0.10mm
	42980	X	Shim	TH = 0.20mm
19	897387	1	Tensioning ring	
20	907023	1	Lock washer	
21	906633	1	Round nut	
22	814482	1	Oil strainer	
23	875524	1	Propeller shaft	
24	183390	1	· Needle roller bushin	
25	832624	1	Gear set	RATIO 1,61:1
		1	Gear set	RATIO 1,89:1
		1	Gear set	RATIO 2,15:1
26		2	· PIN	
27	814165	1	Washer	
28	814164	1	Nut	
29	832548	1	Pump rotor	
30	914474	1	Snap ring	
31	832725	1	Thrust ring	
32	953449	6	Stud	
33	955825	6	Hexagon nut	
34	181366	1	Ball bearing	
35	944561	X	Shim	TH = 0,05 MM
	944562	X	Shim	TH = 0.10mm
	851767	X	Shim	TH = 0.20mm
36	907025	1	Lock washer	
37		1	Round nut	
38	897426	2	Sealing ring	
39	925261	2	O-ring	
40	839388	1	Zink ring	
41	941809	2	Hex. socket screw	
42	839423	1	Line cutter	
43	897367	1	Lock washer	EARLY TYPE
44	850889	1	Screw	LATE TYPE

