

8.1GXil-F

| REF | PART NO. | QTY | DESCRIPTION             | NOTES        |
|-----|----------|-----|-------------------------|--------------|
| 1   | 3863399  | 1   | Longblock               |              |
| 2   | 3856881  | 1   | Camshaft bearing kit    |              |
|     |          | 1   | · Bearing               | No 1         |
|     |          | 2   | · Bearing               | No 2,5       |
|     |          | 2   | · Bearing               | No 3,4       |
| 3   | 3861236  | 1   | Main bearing kit        |              |
|     |          | 4   | · Bearing               | No 1,2,3,4   |
|     |          | 1   | · Bearing               | No 5         |
| 4   | 3861413  | 1   | Gasket kit              | UPPER ENGINE |
|     | 3861283  | 1   | · Gasket                |              |
|     | 3861284  | 1   | · Gasket                |              |
|     | 3861287  | 2   | · Gasket                |              |
|     | 3861282  | 14  | · Gasket                |              |
|     | 3861319  | 1   | · Seal                  |              |
|     | 3861281  | 1   | · Gasket                |              |
|     | 3861317  | 16  | · Valve stem seal       |              |
|     | 3861291  | 2   | · Sealing kit           |              |
|     | 3850423  | 1   | · O-ring                |              |
|     | 3850424  | 1   | · O-ring                |              |
|     | 3860413  | 2   | · Clamp                 |              |
|     | 3857476  | 1   | · Gasket                |              |
|     | 3852472  | 2   | · Gasket                |              |
|     | 3863191  | 1   | · Gasket kit            |              |
|     |          | 2   | · · Gasketexhaust riser |              |
|     | 3861290  | 1   | · Gasket                |              |
|     | 3808528  | 1   | · Gasket                |              |
|     | 3861285  | 2   | · Gasket                |              |
|     | 3861286  | 2   | · Gasket                |              |
|     | 3852111  | 3   | · Gasket                |              |
|     | 3852170  | 1   | · Clamp                 |              |
|     | 3861268  | 1   | · Sealing kit           |              |
|     | 3861023  | 1   | · Gasket                |              |
|     | 982643   | 9   | · Clamp                 |              |
|     | 982644   | 8   | · Clamp                 |              |
|     | 982645   | 4   | · Clamp                 |              |
|     | 982646   | 2   | · Clamp                 |              |
| 5   | 3861414  | 1   | Gasket kit              | TOTAL ENGINE |
|     | 3861413  | 1   | · Gasket kit            |              |
|     | 3861318  | 1   | · Seal                  |              |
|     | 3853273  | 6   | · Lock nut              |              |
|     | 3861288  | 1   | · Gasket                |              |
|     | 3851981  | 1   | · Sealing washer        |              |
|     | 3853674  | 1   | · O-ring                |              |
|     | 3852033  | 1   | · O-ring                |              |
|     | 3861379  | 1   | · O-ring                |              |
|     | 3852470  | 1   | · O-ring                |              |
|     | 3850115  | 2   | · Strip clamp           |              |
|     | 3587651  | 1   | · Sealing kit           |              |
|     | 3861000  | 1   | · O-ring                |              |
|     | 3852071  | 1   | · O-ring                |              |
|     | 3852497  | 1   | · O-ring                |              |