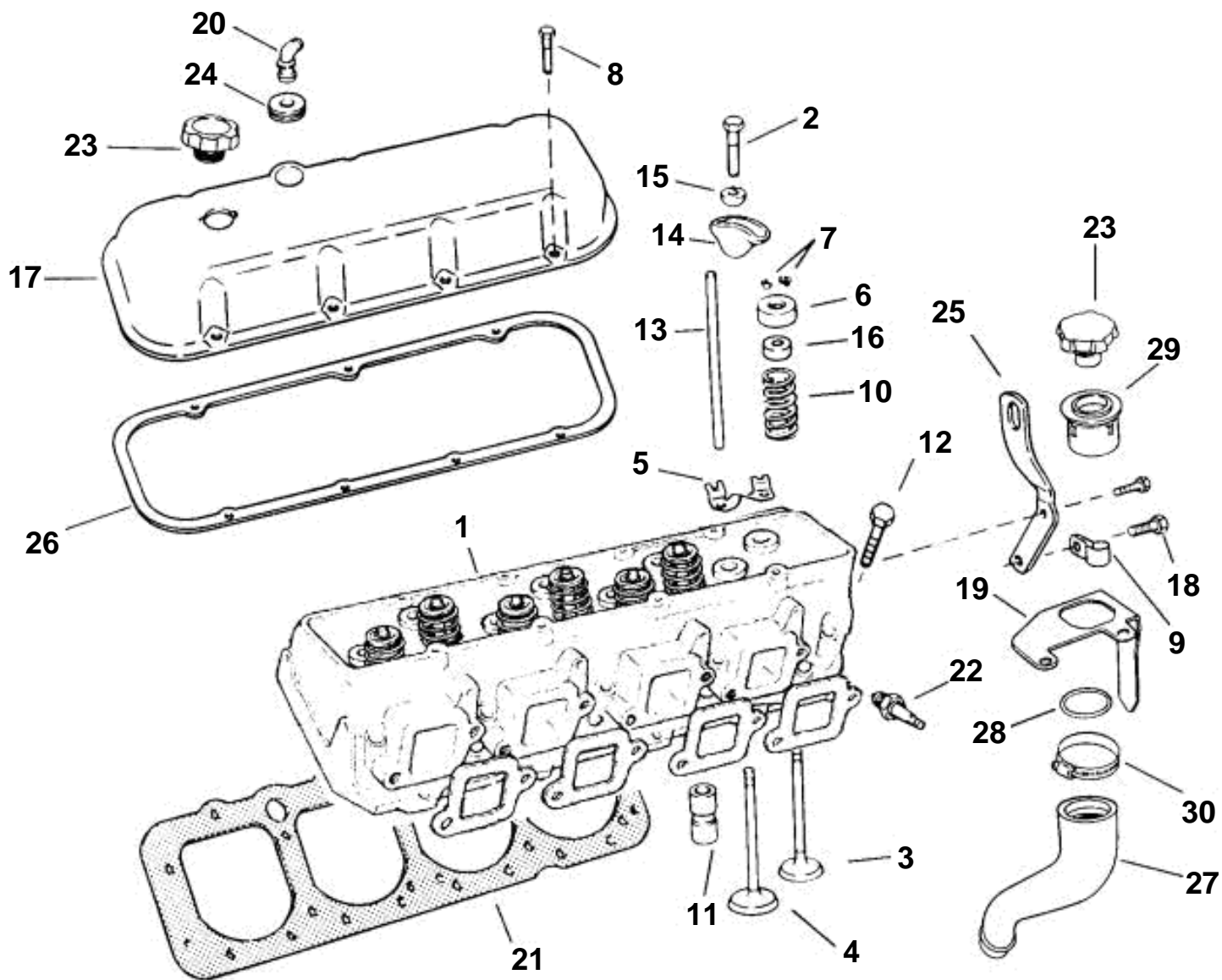


7.4GLPHUS, 7.4GIPHUSCE, 7.4GLIHUB, 7.4GIIHUBCE



## 7.4GLPHUS, 7.4GIPHUSCE, 7.4GLIHUB, 7.4GIIHUBCE

| REF | PART NO. | QTY | DESCRIPTION                                       |
|-----|----------|-----|---|
| 1   | 3854768  | 2   | Cylinder head                                     |
| 2   | 3853504  | 16  | Screw, Rocker arm                                 |
| 3   | 3853485  | 8   | Inlet valve, Standard                             |
| 4   |          | 8   | Exhaust valve, Standard                           |
|     | 3853489  | 1   | Exhaust valve, 0.015 in. OS                       |
|     | 3853490  | 1   | Exhaust valve, 0.030 in. OS                       |
| 5   | 3853515  | 8   | Guide, Push rod                                   |
| 6   | 3853491  | 8   | Valve spring washer, intake                       |
|     |          | 8   | Rotator, exhaust                                  |
| 7   | 3853351  | 1   | Valve cotter, Valve stem                          |
| 8   | 3853503  | 14  | Screw, Valve cover                                |
| 9   | 3852837  | 1   | Clamp, Steering hose                              |
| 10  | 3854765  | 16  | Valve spring, Valve                               |
| 11  | 3854033  | 16  | Lifter  |
| 12  | 3854766  | 24  | Flange screw, Cylinder head, long                 |
|     | 3854767  | 8   | Lock screw, Cylinder head, short                  |
| 13  | 3853483  | 8   | Push rod, Intake valve                            |
|     | 3853484  | 8   | Push rod, Exhaust valve                           |
| 14  | 3853520  | 16  | Rocker arm, Valve                                 |
| 15  | 3853499  | 16  | Ball, Rocker arm                                  |
| 16  | 3853521  | 16  | Valve stem seal                                   |
| 17  | 3853507  | 2   | Valve cover                                       |
| 18  | 3853266  | 1   | Screw, Lift bracket                               |
| 19  |          | 1   | Bracket, Oil fill & shift module to exhaust elbow |
| 20  | 3852104  | 2   | Elbow, Valve cover                                |
| 21  | 3853511  | 2   | Cyl.head.gasket                                   |
| 22  | 3851861  | 2   | Spark plug kit, 4 pack                            |
| 23  | 3853505  | 2   | Oil filler cap, Oil , valve cover                 |
| 24  | 3853562  | 2   | Grommet, Valve cover                              |
| 25  | 3854377  | 2   | Bracket, Cylinder head                            |
| 26  | 3853513  | 2   | Gasket, Valve cover                               |
| 27  | 856966   | 3   | Hose, Oil fill                                    |
| 28  | 3854885  | 1   | O-ring, Oil fill hose neck to bracket             |
| 29  | 3854816  | 1   | Hose connection, to exhaust elbow bracket         |
| 30  | 3854978  | 1   | Clamp, Oil filler hose to neck                    |