



## DRIVE SP-A

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	854022	1	Upper gear unit		ALSO AVAILABLE AS AN EXCHANGE PART.
	3803114	1	Upper gear, exchange		Exchange unit
2	854023	1	· Housing		REPL BY 854571
3	941814	2	· Stud		
4	854024	1	· Cover		
4A	854198	1	· Plastic plug		
5	814179	1	· Plug		
6	897682	1	· Gasket	IK	
7	941807	3	· Screw		
8	814643	1	· Hollow screw		
9	955989	1	· O-ring	IK	
10	832669	1	· Gasket	IK	
11	853669	1	· Drive gear set		
12	854025	1	· Bearing box		
13	853949	1	· Roller bearing		(183668)
14	183247	1	· Bearing		
15	852705	1	· Pivot pin		
15A	941807	2	· Screw		
16	956591	4	· Screw		
16A	942598	4	· Washer		
17	853484	1	· Pretensioning sleeve		
18	925095	1	· O-ring	IK	
19	853034	X	· Adjusting washer		TH = 0,10 MM
	853035	X	· Adjusting washer		TH = 0,15 MM
	853036	X	· Adjusting washer		TH = 0,35 MM
20	839253	1	· Sealing ring	IK	
21	832675	1	· Washer		
22	956000	1	· O-ring	IK	
23	914538	1	· Lock ring		
24	854303	1	· Universal joint		REPL BY 872089
			· Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25	853561	1	· Joint fork kit		
			· Bulletin P-44-1-5	P-44-1-5-EN	U-joints
26	853331	2	· Lock ring		
27	897706	1	· Intermediate section		
28	854302	1	· Fork		(839026)
			· Bulletin P-44-1-5	P-44-1-5-EN	U-joints
29	853255	2	· Cross piece		
29A	853331	8	· Lock ring		
30		8	· NEEDLE BEARING		
31		8	· PROTECTOR RING		
32		8	· CORK RING		
33	854201	1	· Screw		SN 3102058853-
34	853026	1	· Washer		
35	853542	2	· Ball bearing		
36	832644	2	· Bearing sleeve		
37	943869	X	· Adjusting washer		TH = 0,05 MM
	946179	X	· Adjusting washer		TH = 0,10 MM
	943870	X	· Adjusting washer		TH = 0,20 MM
38	943252	X	· Adjusting washer		TH = 0,05 MM
	943866	X	· Adjusting washer		TH = 0,10 MM
	943867	X	· Adjusting washer		TH = 0,20 MM
	967557	X	· Adjusting washer		TH = 0,30 MM
	943868	X	· Adjusting washer		TH = 0,40 MM
39	897385	1	· Shaft		
40	814601	1	· Sliding sleeve		
			· Bulletin P-44-1-8	P-44-1-8-EN	Shift mechanism, shift cone and shoe
41	813970	1	· Spring		
42	26411	1	· Spacer		
43	951077	1	· Lock ring		
44	853819	2	· Needle bearing		
45	897313	1	· Spacer ring		
46	897312	2	· Lock ring		

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47	839332	1	• Nut		TH = 2,00 MM
	839333	1	• Nut		TH = 2,37 MM
	839334	1	• Nut		TH = 2,65 MM
48	839504	1	• Shift mechanism		
49	839505	1	• • Bearing housing		
50	897816	1	• • Eccentric piston		
			• • Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
51	814603	1	• • Dog		
52	814184	1	• • Spring		
53	897711	1	• • Screw		
54	897871	X	• • Adjusting washer		
55	853868	1	• • Sealing ring	IK	
56	951924	1	• • Tensioning din		
57	942871	1	• • Pin		
58	925093	1	• • O-ring	IK	
59	940169	4	• Screw		
60	875826	1	• Bellows kit		REPL BY 876294
61	853013	1	• • Hose clamp		
62	853012	1	• • Hose clamp		
63	839351	1	• Oil dipstick		
64	955974	1	• O-ring	IK	
65	853706	1	• Type plate		
66	804269	2	• Drive screw		
67	854179	1	• Anchorage		
68	854036	1	Cover		INCLUDED IN COMPLETE DRIVE UNIT
68A	854180	1	• Locating pin		INCLUDED IN COMPLETE DRIVE UNIT
69	854661	1	Screw		INCLUDED IN COMPLETE DRIVE UNIT
70	854137	1	Decal		INCLUDED IN COMPLETE DRIVE UNIT
71	854140	1	Decal		P. INCLUDED IN COMPLETE DRIVE UNIT
	854141	1	Decal		S.B. INCLUDED IN COMPLETE DRIVE UNIT
72	854144	1	Decal		INCLUDED IN COMPLETE DRIVE UNIT