



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	854022	1	Upper gear		ALSO AVAILABLE AS AN EXCHANGE PART.
	3803114	1	Upper gear, exch		ALSO AVAILABLE AS AN EXCHANGE PART.
2	854023	1	• Gear housing		REPL BY 854571
3	941814	2	• Stud		
4	854024	1	• Cardboard tube		
5	814179	1	• Plug		
6	897682	1	• Gasket		
7	941807	3	• Hex. socket screw		
8	814643	1	• Hollow screw		
9	955989	1	• O-ring		
10	832669	1	• Gasket		
11	853669	1	• Gear set		
12	854025	1	• Bearing box		
13	853949	1	• • Roller bearing		(183668)
14	183247	1	• • Roller bearing		
15	852705	1	• Pivot pin		
15A	941807	2	• Hex. socket screw		
16	956591	4	• Hex. socket screw		
16A	942598	4	• Washer		
17	853484	1	• Pretensioning sleeve		
18	925095	1	• O-ring		
19	853034	X	• Shim		TH = 0.1mm
	853035	X	• Shim		TH=0,15mm
	853036	X	• Shim		TH = 0.35mm
20	839253	1	• Sealing ring		
21	832675	1	• Washer		
22	956000	1	• O-ring		
23	914538	1	• Snap ring		
24	854303	1	• Universal joint		REPL BY 872089
			Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25	853561	1	• • Joint fork kit		
			Bulletin P-44-1-5	P-44-1-5-EN	U-joints
26	853331	1	• • • Lock ring		
27	897706	1	• • Intermediate section		
28	854302	2	• • Fork		(839026)
			Bulletin P-44-1-5	P-44-1-5-EN	U-joints
29	853255	2	• • Spider		
30		8	• • • NEEDLE BEARING		
31		8	• • • PROTECTOR RING		
32		8	• • • CORK RING		
33	854201	1	• Screw		SN 3102057691-
34	853026	1	• Washer		
35	853542	2	• Ball bearing		
36	832644	2	• Bearing sleeve		
37	943869	X	• Shim		TH = 0,05 MM
	946179	X	• Shim		TH = 0.10mm
	943870	X	• Shim		TH = 0.20mm
38	943252	X	• Shim		TH = 0,05 MM
	943866	X	• Shim		TH = 0.10mm
	943867	X	• Shim		TH = 0.20mm
	967557	X	• Shim		TH = 0,30mm
	943868	X	• Shim		TH = 0.40 mm
39	897385	1	• Shaft		
40	814601	1	• Sliding sleeve		
			Bulletin P-44-1-8	P-44-1-8-EN	Shift mechanism, shift cone and shoe
			Bulletin P-44-1-18	P-44-1-18-EN	Shift Cone
41	813970	1	• Spring		
42	26411	1	• Shim		
43	951077	1	• Snap ring		
44	853819	2	• Needle bearing		
45	897313	1	• Spacer ring		
46	897312	2	• Lock ring		
47	839332	1	• Nut		TH = 2,00 MM
	839333	1	• Nut		TH = 2,37 MM

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47	839334	1	• Nut		TH = 2,65 MM
48	839504	1	• Shift mechanism		
49	839505	1	• • Bearing housing		
50	897816	1	• • Eccentric piston		
			Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
51	814603	1	• • Dog		
52	814184	1	• • Spring		
53	897711	1	• • Screw		
54	897871	4	• • Shim		
55	853868	1	• • Sealing ring		
56	951924	1	• • Spring pin		
57	942871	1	• • Clevis pin		
58	925093	1	• • O-ring		
59	940169	4	• Hexagon screw		
60	875826	1	• Bellows kit		REPL BY 876294
61	853013	1	• • Hose clamp		
62	853012	1	• • Hose clamp		
63	839351	1	• Oil dipstick		
64	955974	1	• O-ring		
65	853706	1	• Type plate		
66	804269	2	• Drive screw		
67	854179	1	• Anchorage		
68	854036	1	Cover		INCLUDED IN COMPLETE DRIVE UNIT
68A		1	• Locating pin		INCLUDED IN COMPLETE DRIVE UNIT
69	941816	1	Cross recessed screw		INCLUDED IN COMPLETE DRIVE UNIT
70	854137	1	Sign		INCLUDED IN COMPLETE DRIVE UNIT
71	854138	1	Sign		INCLUDED IN COMPLETE DRIVE UNIT, P
	854139	1	Sign		INCLUDED IN COMPLETE DRIVE UNIT, S.B
72	854144	1	Sign		INCLUDED IN COMPLETE DRIVE UNIT