

230A, 230B

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	272122	4	Piston kit	STD
	271331	4	Piston kit	OVER SIZE 0,30 MM
	271332	4	Piston kit	OVER SIZE 0,60 MM
	275369	4	· Piston ring kit	STD D
		4	· Piston ring kit	OVER SIZE 0,30 MM
		4	· Piston ring kit	OVER SIZE 0,60 MM
		4	· PISTON	
		4	· Piston pin	
	1346593	8	· Snap ring	
	270136	1	Big-end bearing kit	STD D
	270137	1	Big end bearing kit	UNDER SIZE 0,25 MM
	270138	1	Big end bearing kit	UNDER SIZE 0,50 MM
	270906	1	Main bearing kit	THRUST WASHERS INCLUDED IN MAIN BEARING KIT., STD D
	270907	1	Main bearing kit	THRUST WASHERS INCLUDED IN MAIN BEARING KIT., UNDER SIZE 0, 25 MM
		1	Main bearing kit	THRUST WASHERS INCLUDED IN MAIN BEARING KIT., UNDER SIZE 0, 50 MM
		1	· THRUST WASHER, REAR	STD
		1	· THRUST WASHER, FRONT	OVER SIZE 0,10 MM
	876302	1	De-carbonizing kit	
	416033	1	· Sealing ring	
	418412	3	· Sealing ring	
	430020	4	· Sealing ring	
	824677	2	· Gasket	
	824677	4	· Gasket	
	831622	4	· Sealing ring	
	834452	4	· Gasket	
	834476	1	· Tensioning ring	
	855967	4	· Gasket	
	925091	1	· O-ring	
	925092	2	· O-ring	
	925255	1	· O-ring	
	940096	1	· Gasket	
	955983	1	· O-ring	
	955995	1	· O-ring	
	3514432	8	· Rubber ring	
	6842273	2	· Sealing ring	(1306333)
	1306630	4	· Valve stem seal	
	3547991	1	· Sealing ring	(1336255)
	1336763	1	· Cover	
	1378646	1	· Cylinder head gasket	
	1378870	1	· Gasket	
	1378879	1	· Intake gasket, Gasket	
	876304	1	Overhaul gasket kit	
	18818	1	· Gasket	
	829714	2	· Sealing ring	
	418412	1	· Sealing ring	
	418412	2	· Sealing ring	
	430118	1	· Sealing ring	
	831239	2	· Gasket	
	831622	1	· Sealing ring	
	831622	2	· Sealing ring	
	855405	2	· Gasket	
	855423	1	· Gasket	
	855582	2	· Sealing ring	
	925054	1	· O-ring	
	925065	1	· O-ring	
	925065	1	· O-ring	
	925068	2	· O-ring	

230A, 230B

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	925091	1	• O-ring	
	925055	1	• O-ring	
	946242	1	• Sealing ring	
	947114	1	• O-ring	
	969011	1	• Gasket	(947621)
	957171	1	• Gasket	
	957171	2	• Gasket	
	958860	1	• Sealing ring	
	831622	1	• Sealing ring	
	925255	1	• O-ring	
	969330	1	• O-ring	
	969331	1	• O-ring	
	968555	1	• O-ring	
	969011	1	• Gasket	
	1276424	1	• Sealing ring	
	6842273	2	• Sealing ring	(1306333)
	1378491	1	• Gasket	
	1378492	1	• Gasket	
	1378493	1	• Gasket	
	1378864	1	• Gasket	
	3501530	2	• Gasket	
	875574	1	Repair kit	
		1	• SHAFT	
		1	• CAM	
		2	• BUSHING	
	827247	1	• Sealing ring	
	955244	2	• Hexagon screw	
	834525	1	• Screw	
	875575	1	Impeller kit	
		1	• IMPELLER	
	808007	1	• Woodruff key	
	955901	1	• Washer	