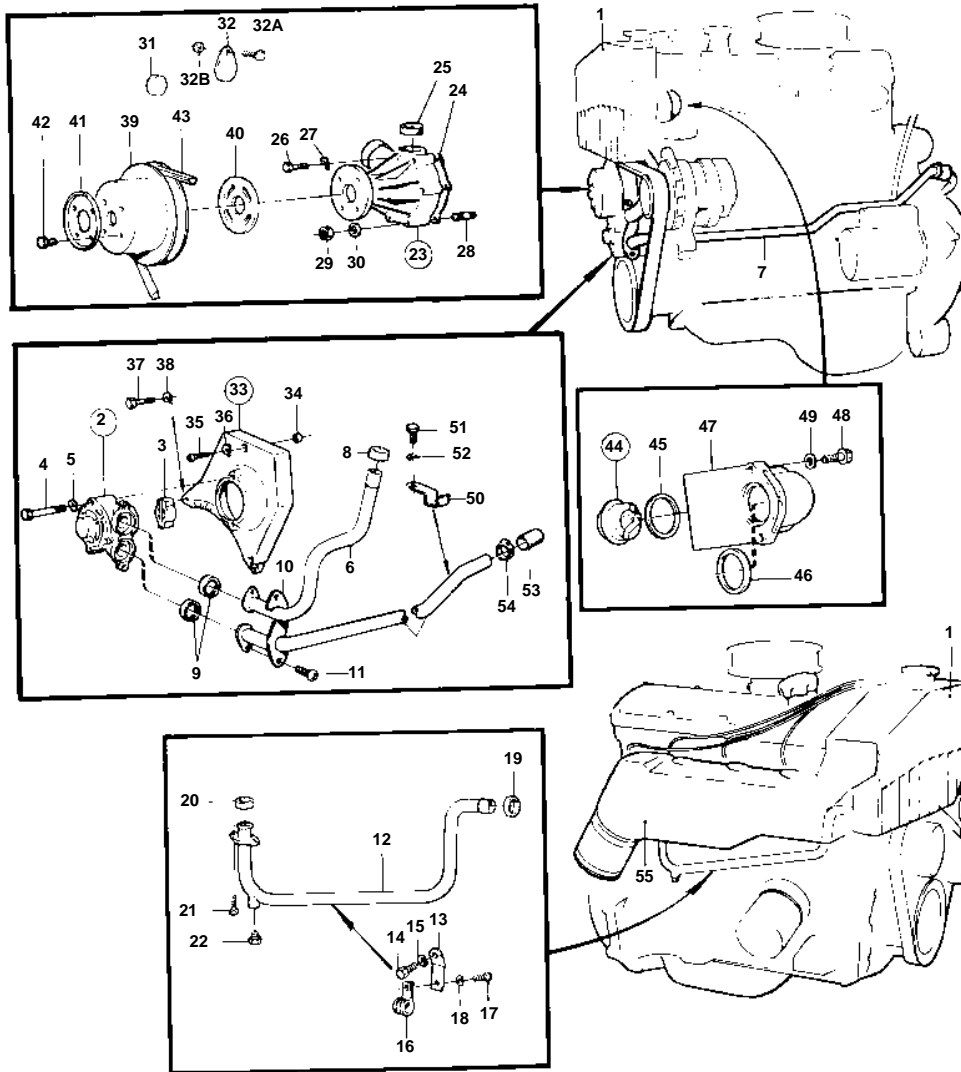


230A



10042

230A

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		1	HEAT EXCHANGER AND WATER FILTER WITH INSTALLATION COMPONENTS	11349	
2	855578	1	Sea water pump		
3	831009	1	Cross piece		SEE GROUP 2A
4	955278	2	Hexagon screw		
5	941906	2	Spring washer		
6	855414	1	Coolant pipe		
7	855371	1	Coolant pipe		
8	418412	1	Sealing ring		
9	831622	2	Sealing ring		
10	831903	1	Flange		
11	946544	2	Flange screw		
12	855416	1	Coolant pipe		
13	855666	1	Bracket		
14	955294	1	Hexagon screw		
15	941907	1	Spring washer		
16	952632	1	Clamp		
17	966862	1	Flange screw		
18	960138	1	Washer		
19	418412	1	Sealing ring		
20	831622	1	Sealing ring		
21	974676	2	Flange screw		(968869)
22	180759	1	Plug		
23	3547560	1	Water pump		(1378809)
24	1378491	1	Gasket		
25	3547991	1	Sealing ring		(1336255)
26	968872	3	Flange screw		
27	955892	3	Washer		
28		2	Stud		
29		2	Flange nut		
30	955892	2	Washer		
31	418571	1	Plug		
32	1219915	1	Washer		
32A	968871	1	Flange screw		
32B		1	Flange nut		
33	855504	1	Bracket		SEE GROUP 2A
34	828035	1	· Guide bushing		SEE GROUP 2A
35		2	Hex. socket screw		SEE GROUP 2A
36	941907	2	Spring washer		SEE GROUP 2A
37	968877	1	Flange screw		SEE GROUP 2A
38	941906	1	Spring washer		SEE GROUP 2A
39	463629	1	Pulley		
40	855604	1	Washer		
41	463301	1	Washer		
42	974676	4	Flange screw		(968869)
43	966694	1	V-belt		SEE GROUP 3
44	875580	1	Thermostat kit		82°C
45	416033	1	· Sealing ring		
46	925091	1	O-ring		
47	855411	1	Thermostat housing		
48		2	Hexagon screw		
49	955892	2	Washer		
50	834352	1	Clamp		INCLUDED IN SHORBLOCK 876141., SEE GROUP 10A
51	968885	1	Flange screw		SEE GROUP 2A
52	941907	1	Spring washer		SEE GROUP 2A
53		X	HOSE		SEE GROUP 4A
54		X	HOSE CLAMP		SEE GROUP 4A
55		1	INDUCTION- AND EXHAUST MANIFOLD	11343	