



250A

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		1	HEAT EXCHANGER AND WATER FILTER WITH INSTALLATION COMPONENTS	02B-0710	
2	855578	1	Sea water pump	02B-1150	
3	831009	1	Cross piece		SEE GROUP 2A
4	955278	2	Screw		
5	941906	2	Spring washer		
6	855414	1	Tube		
7	855371	1	Tube		
8	418412	1	Sealing ring	IK	
9	831622	2	Gasket	IK	
10	831903	1	Flange		
11	946544	2	Flange screw		
12	856533	1	Coolant pipe		
13	834415	1	· Support ring		
14	418412	2	Sealing ring	IK	
15	834642	1	Oil cooler		REPL BY 856271
				02B-1300	
	856271	1	Oil cooler		REPL BY 856831
				02B-1300	
	856831	1	Oil cooler		
				02B-1300	
16		1	SCREW UNION		SEE GROUP 2A
17	925255	1	O-ring	IK	
18	824589	1	Washer		
19	191701	1	Nut		
20	831908	1	Tube		
21	831622	1	Gasket	IK	
22	418412	1	Sealing ring	IK	
23	974676	2	Screw		(968869)
24	941906	2	Spring washer		
25	3547560	1	Water pump		(1378809)
			COMPONENTS		
26	1378491	1	Gasket	IK	
27	3547991	1	Sealing ring	IK	(1336255)
28	968872	3	Screw		
29	955892	3	Washer		
30	924056	2	Screw		
31	968899	2	Flange nut		
32	955892	2	Washer		
33	418571	1	Plug		
34	1219915	1	Washer		
35	968871	1	Screw		
36	968899	1	Flange nut		
37	855504	1	Bracket		SEE GROUP 2A
38	828035	1	· Bushing		SEE GROUP 2A
39	959231	2	Screw		SEE GROUP 2A
40	941907	2	Spring washer		SEE GROUP 2A
41	968877	1	Screw		SEE GROUP 2A
42	941906	1	Spring washer		SEE GROUP 2A
43	463629	1	Pulley		
44	855604	1	Washer		
45	463301	1	Washer		
46	974676	4	Screw		(968869)
47	966694	1	V-belt		SEE GROUP 3
48	875580	1	Thermostat kit	IK	82%Z9C
49	416033	1	· Sealing ring	IK	
50	925091	1	O-ring	IK	
51	855411	1	Thermostat housing		
52	963197	2	Screw		
53	955892	2	Washer		

250A

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
54	834352	1	Clamp		SEE GROUP 10A. INCLUDED IN SHORTBLOCK 876142.
55	968885	1	Screw		SEE GROUP 2A
56	941907	1	Spring washer		
57		X	HOSE		SEE GROUP 4A
58		X	HOSE CLAMP		SEE GROUP 4A
59		1	INDUCTION- AND EXHAUST MANIFOLD	02B-1790	