

| PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|----------|-----|------------------------------|----------|-----------------------|
| 876261 | 6 | Cylinder liner kit | | SN-2204148592 |
| 876784 | 6 | Cylinder liner kit | | SN2204148593- |
| | 6 | • Cylinder liner | | |
| | 6 | • Piston | | |
| 422793 | 6 | • Piston pin | | |
| 914519 | 12 | • Lock ring | | |
| | 6 | • Sealing ringupper | | |
| 1542323 | 18 | • O-ring | | |
| | 6 | • Piston ringupper | | |
| | 6 | • Piston ringlower | | |
| | 6 | • Oil scraper ring | | |
| 275751 | 6 | Sealing ring kit | | |
| | 6 | • Sealing ring | | |
| 1542323 | 12 | • O-ring, middle and lower | | |
| | 6 | • O-ringupper | | |
| 275350 | 6 | Piston ring kit | | FOR 876261 |
| 876528 | 6 | Piston ring kit | | FOR 876784 |
| | 6 | • Piston ringupper | | |
| | 6 | • Piston ringlower | | |
| | 6 | • Oil scraper ring | | |
| 876511 | 6 | Big end bearing kit | | STD D |
| 876512 | 6 | Big end bearing kit | | U.S=0,25mm |
| 876513 | 6 | Big end bearing kit | | U.S=0,50mm |
| 876514 | 6 | Big end bearing kit | | U.S=0,75mm |
| 876515 | 6 | Main bearing kit | | STD D |
| 876516 | 6 | Main bearing kit | | U.S=0,25mm |
| 876517 | 6 | Main bearing kit | | U.S=0,50mm |
| 876518 | 6 | Main bearing kit | | U.S=0,75mm |
| 876519 | 1 | Thrust bearing | | STD D |
| 876520 | 1 | Thrust bearing | | O.S=0,10mm/U.S=0,25mm |
| 876521 | 1 | Thrust bearing | | O.S=0,20mm/U.S=0,50mm |
| 876522 | 1 | Thrust bearing | | O.S=0,20mm/U.S=0,75mm |
| 876544 | 1 | Repair kit, water pump | | |
| 181538 | 1 | • Ball bearing | | |
| 1660609 | 1 | • Ball bearing | | |
| 421306 | 1 | • Wear ring | | |
| 914462 | 1 | • Lock ring | | |
| 1545283 | 1 | • Sealing ring | | |
| 70913 | 1 | • Deflector | | |
| 859027 | 1 | • Gasket | | |
| | 1 | • Shaft | | |
| 876088 | 1 | Overhaul kit, sea water pump | | |
| 11010 | 2 | • Ball bearing | | |
| 801566 | 1 | • Screw | | |
| 808285 | 1 | • Screw | | |
| 860751 | 1 | • Cover | | |
| 827011 | 1 | • Cam | | |
| | 1 | • Cam | | |
| | 1 | • Shaft | | |
| 841693 | 6 | • Screw | | |
| 827247 | 2 | • Sealing ring | | |
| 960166 | 1 | • O-ring | | |
| 914523 | 1 | • Lock ring | | |
| 876312 | 1 | Connector kit, turbo | | |
| 11994 | 3 | • Gasket | | |
| 18665 | 1 | • Gasket | | |

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|----------|-----|---------------------------|-----------|----------------------|
| 420641 | 1 | • Gasket | | |
| 838855 | 1 | • Sealing ring | | |
| 838864 | 1 | • Clamp | | |
| 842986 | 1 | • Gasket | | |
| 859111 | 1 | • Gasket | | |
| 860105 | 1 | • Gasket | | |
| 864723 | 1 | • Sealing ring | | |
| 883833 | 1 | • Cardboard tube | | |
| 967944 | 1 | • O-ring | | |
| 969011 | 2 | • Gasket | | |
| 858709 | 1 | Repair kit, turbo | | FOR 860916 |
| | 2 | • Bushing | | |
| | 4 | • Lock ring | | |
| | 2 | • Piston ring | | |
| | 1 | • Thrust bearing | | |
| | 1 | • Oil deflector | | |
| | 1 | • Piston ring | | |
| 838567 | 1 | • O-ring | | |
| | 1 | • O-ring | | |
| 845829 | 4 | • Screw | | |
| | 4 | • Washer | | |
| | 1 | • Nut | | |
| 858661 | 6 | • Screw | | |
| | 4 | • Segment | | |
| | 3 | • Segment | | |
| 955293 | 6 | • Screw | | |
| 861501 | 1 | Repair kit, turbo | | FOR 861260 |
| | 2 | • Bushing | | |
| | 4 | • Lock ring | | |
| | 2 | • Piston ring | | |
| | 1 | • Thrust bearing | | |
| | 1 | • Oil deflector | | |
| | 1 | • Piston ring | | |
| | 6 | • Screw | | |
| | 1 | • O-ring | | |
| | 4 | • Screw | | |
| | 1 | • Nut | | |
| 858661 | 6 | • Screw | | |
| | 4 | • Segment | | |
| | 3 | • Segment | | |
| | 6 | • Screw | | |
| 876110 | 1 | Gasket kit, intercooler | | |
| 864723 | 1 | • Sealing ring | | |
| 860920 | 2 | • Gasket | | |
| 858986 | 4 | • Sealing ring | | |
| 858979 | 1 | • Sealing ring | | |
| 847573 | 1 | • Sealing strip | | |
| 838831 | 1 | • Sealing strip | | |
| 876104 | 1 | Gasket kit, decarbonizing | | |
| 11994 | 4 | • Gasket | | |
| 469846 | 6 | • Sealing ring | | |
| 858992 | 1 | • Gasket | | |
| | | • Bulletin 44-29A | 44-29A-EN | Cylinder Head Gasket |
| 838653 | 1 | • Gasket | | |
| 838654 | 3 | • Gasket | | |
| 876144 | 3 | • Gasket kit | | |
| 838766 | 1 | • Sealing ring | | |
| 925027 | 6 | • O-ring | | |
| 940096 | 1 | • Gasket | | |
| 947624 | 1 | • Gasket | | |

| PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|----------|-----|----------------|----------|---|
| 957171 | 2 | • Gasket | | |
| 1306630 | 6 | • Valve seal | | |
| 1542052 | 3 | • Rubber seal | | |
| 969198 | 2 | • O-ring | | |
| 1542198 | 1 | • Sealing ring | | |
| 843449 | 1 | • Gasket | | |
| 1542187 | 1 | • Gasket | | |
| 1306630 | 6 | • Valve seal | | |
| 876362 | 1 | • Gasket kit | | |
| 11994 | 12 | • Gasket | | |
| 416033 | 2 | • Sealing ring | | |
| 3501530 | 1 | • Gasket | | |
| 469482 | 2 | • O-ring | | |
| 469483 | 6 | • Sealing ring | | |
| 829487 | 1 | • Gasket | | |
| 838807 | 1 | • Sealing ring | | |
| 859086 | 2 | • Sealing ring | | |
| 858986 | 4 | • Sealing ring | | |
| 842913 | 3 | • Sealing ring | | |
| 859038 | 1 | • Gasket | | |
| 859002 | 1 | • Gasket | | |
| 858570 | 1 | • Seal | | |
| 968971 | 2 | • O-ring | | |
| 949187 | 1 | • O-ring | | |
| 949657 | 1 | • O-ring | | |
| 949658 | 3 | • O-ring | | |
| 955891 | 6 | • Washer | | |
| 957171 | 12 | • Gasket | | |
| 957181 | 2 | • Gasket | | |
| 860971 | 1 | • Sealing ring | | |
| 859039 | 1 | • Gasket | | |
| 859027 | 1 | • Gasket | | |
| 861251 | 1 | • Gasket | | |
| 1542318 | 1 | • Sealing ring | | |
| 1542385 | 2 | • Sealing ring | | |
| 876234 | 1 | Decal set | | The kit includes all decals that is used on the engine. |