



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	838987	1	Starter motor		24V
2		1	• Drive bearing		
3	6644949	1	• • Bushing		
4	1696543	1	• Start gear		
5	6210772	1	• • Bushing		
6	48109	1	• Bushing		
7	941907	1	• Spring washer		
8	947941	3	• Nut		
9		2	• Screw		
10		3	• Screw		
11		1	• Field winding		
12	6211936	4	• Screw		
13	858686	1	• Brush retainer		
14	6211874	4	• Spring		
15		1	• Bearing shield		
16	6210777	1	• • Bushing		
17		2	• Washer		
18	955781	2	• Nut		
19		1	• Cover		
20	956078	2	• Screw		
21	941905	2	• Spring washer		
22		2	• Washer		
23		2	• Bushing		
24	829707	1	• Small parts kit		
24A		1	• • Spacer		
24B		1	• • Spacer		
24C		1	• • Lock washer		
24D		1	• • Gasket		
24E		1	• • Lock ring		
24F		1	• • Washer		
25		2	• Washer		
26	971080	2	• Nut		
27		1	• Clamping brace		
28	956058	1	• Screw		
29	941907	2	• Spring washer		
30		X	• Cables and terminals	124	
31	955894	1	• Washer		
32		1	• Insulating sheet		
33		1	• Bushing		
34		1	• Isolation plate		
35	6210778	1	• Carbon brush set		
36	1696545	1	• Engagement lever		
37		1	• Bearing shield		
38	6210773	1	• Screw		
39		1	• Rotor		
40	858697	1	• Magnet		